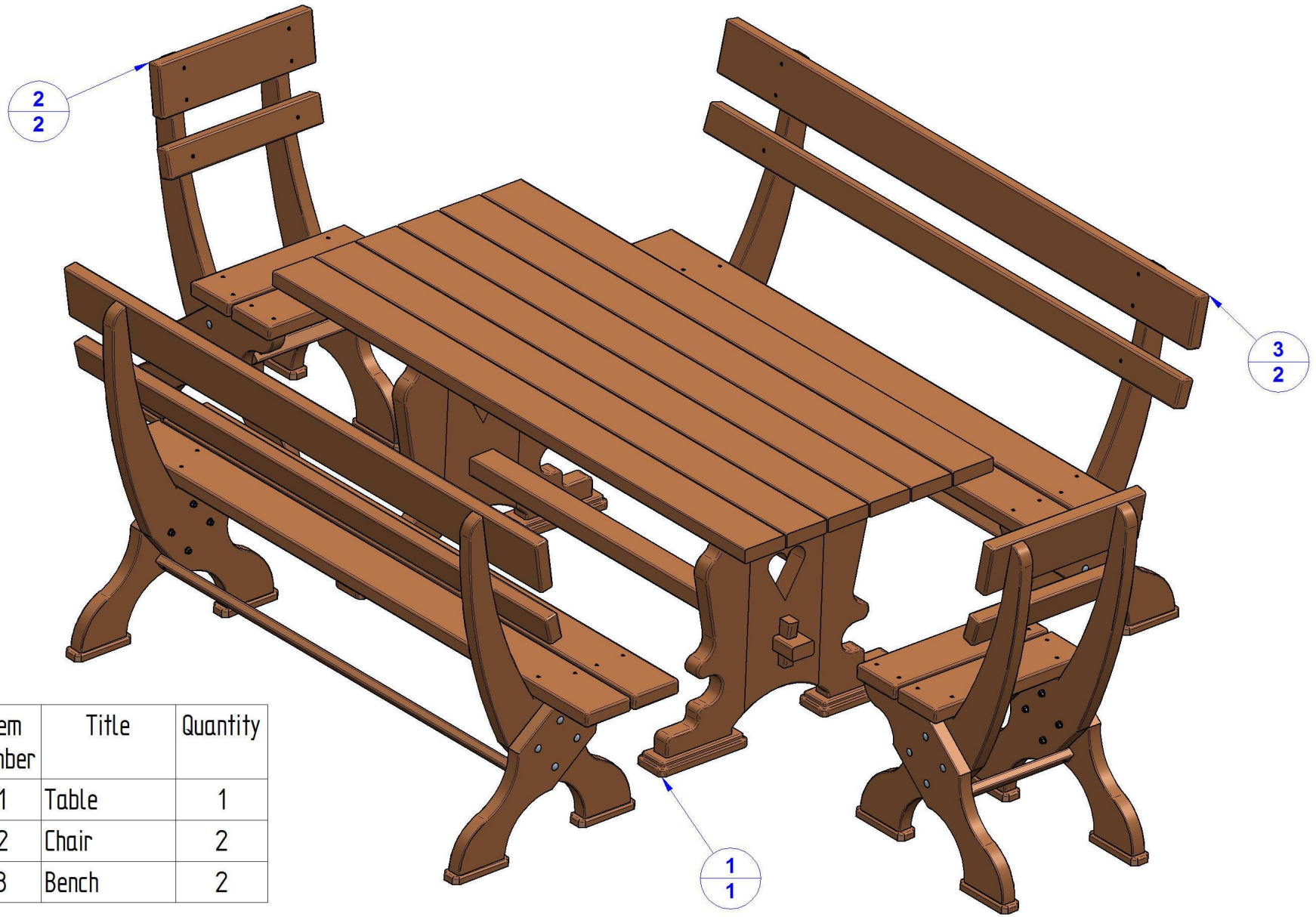


Beer Complet



Carefully make the items by following the measurements given on particular pictures.
The measurements are given in millimeters, while the measurements given in inches are in brackets (1 inch = 25, 4 mm). You can use various types of wood, but we recommend birch, cedar, walnut, beech, maple or alder.

Subassembly List



Item Number	Title	Quantity
1	Table	1
2	Chair	2
3	Bench	2

Table Parts List

Item Number	Title	Material	Quantity	Category
1	Table Plank	Wood	6	
2	Leg With Hart	Wood	2	
3	Leg With Decoration	Wood	4	
4	Support	Wood	4	
5	Table Horizontal	Wood	1	
6	Wedge	Wood	2	
7	Bolt M8x150mm	Steel	8	Standard Part
8	Washer 8	Steel	8	Standard Part
9	Lock washer A8	Steel	8	Standard Part
10	Hexagon Nut M8	Steel	8	Standard Part
11	Wood Screw D4,5x80mm	Steel	40	Standard Part
12	Wood Screw D4,5x55mm	Steel	16	Standard Part
13	Table Paw	Wood	4	

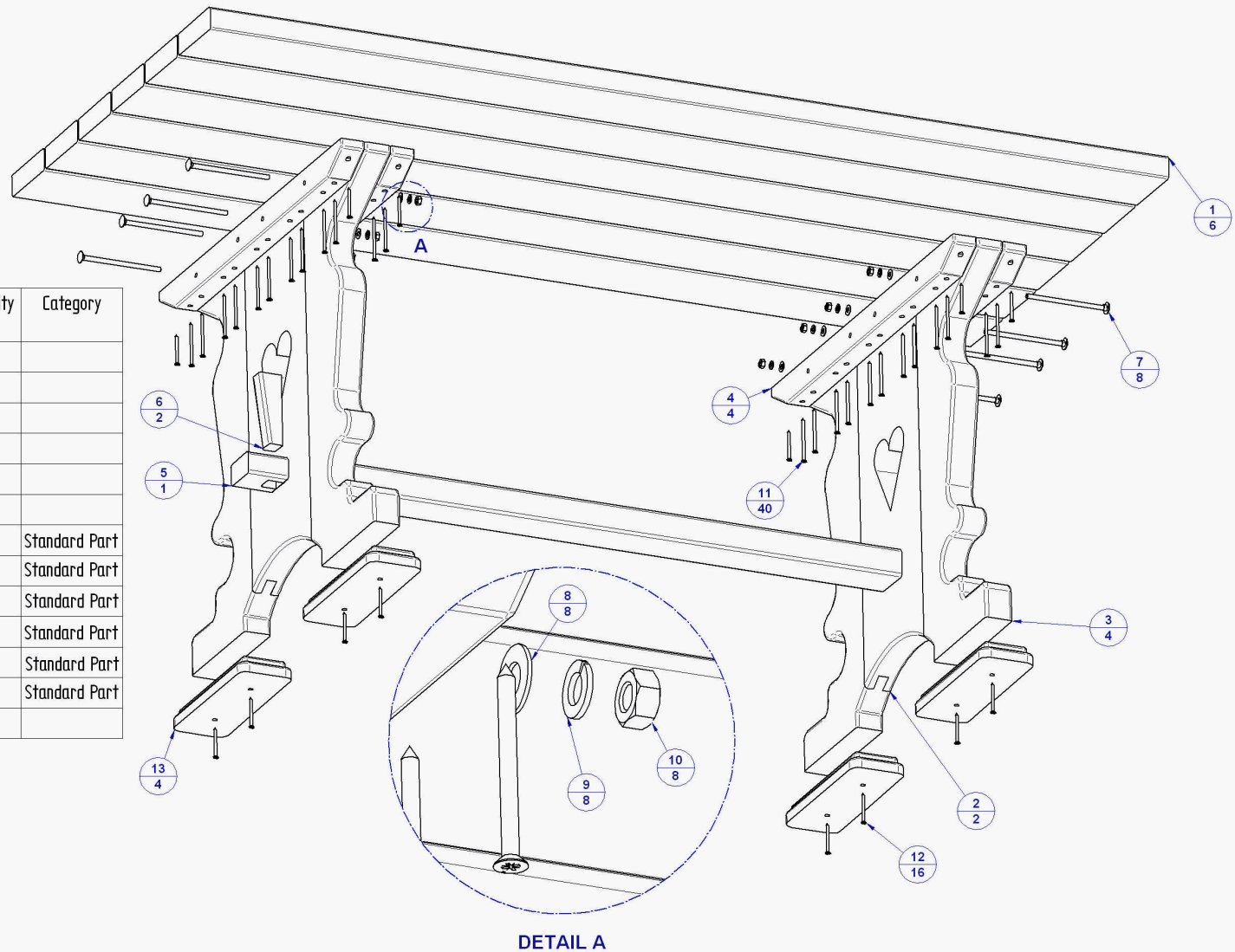
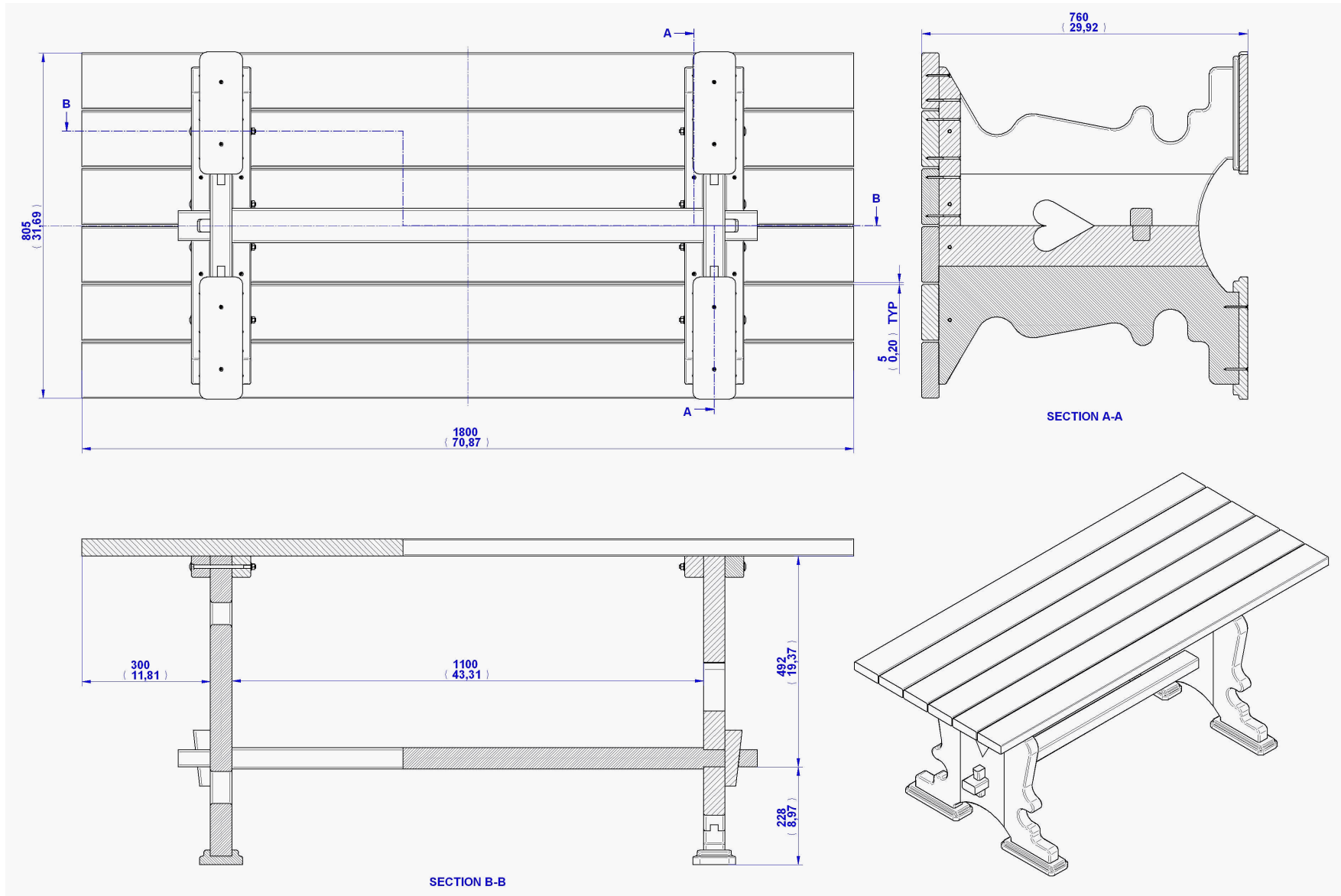
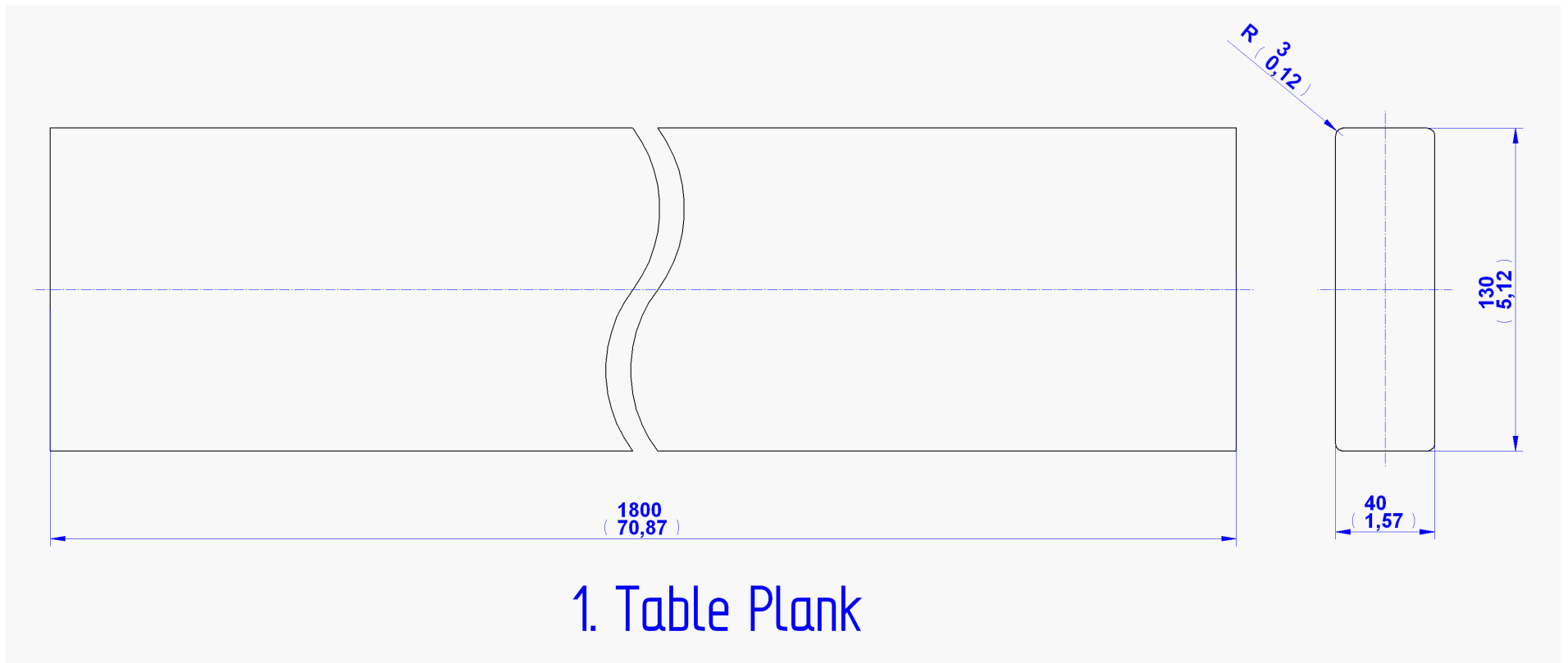
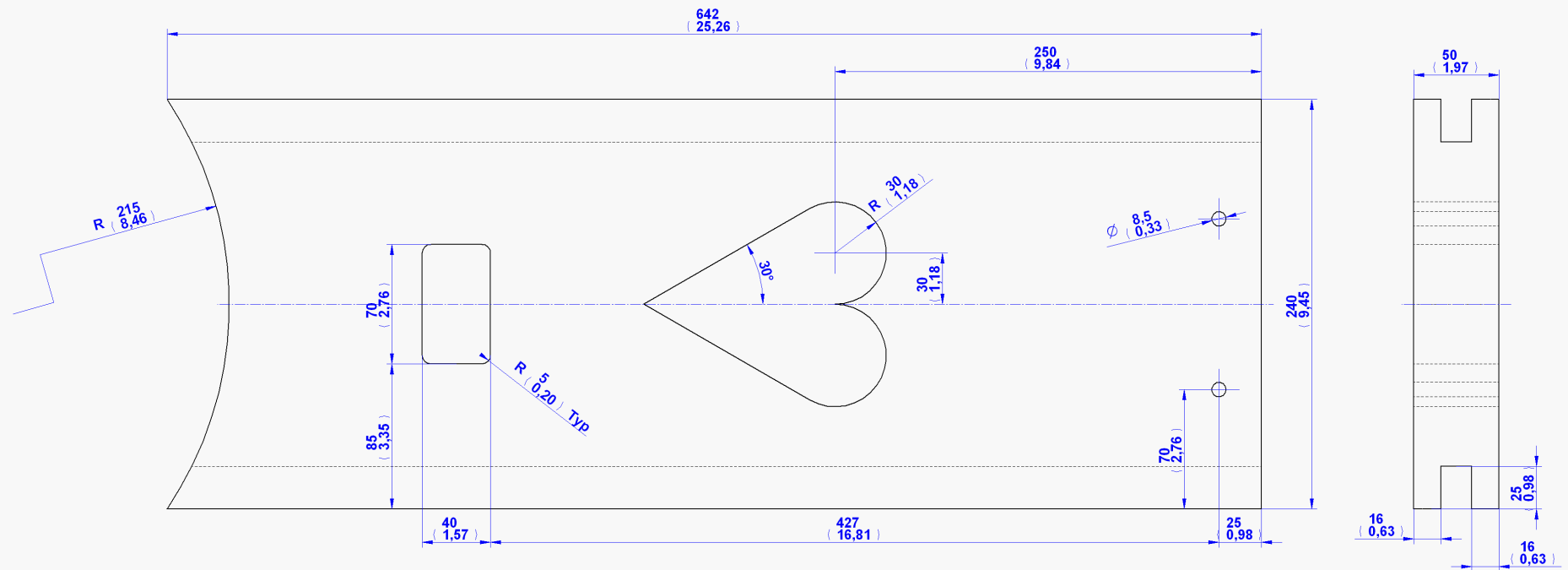


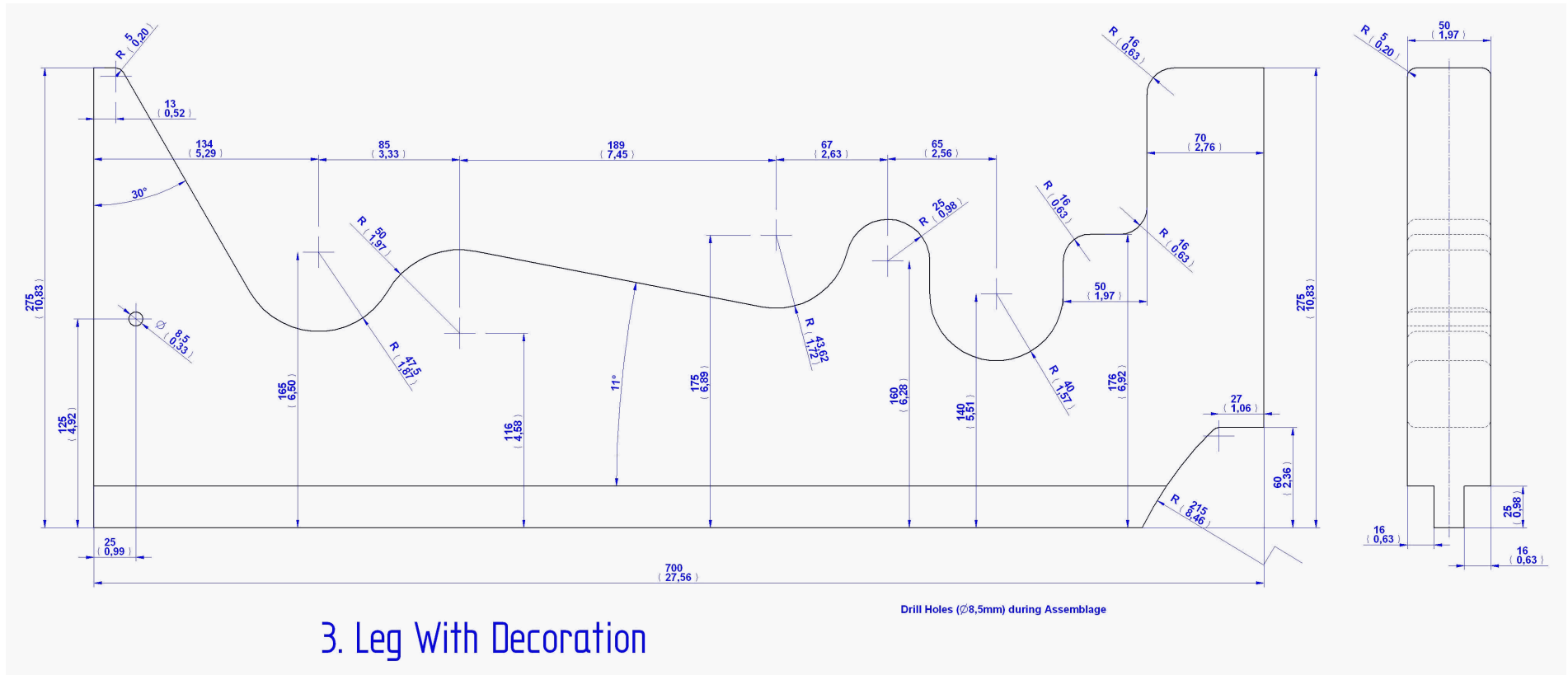
Table 2D Documentation

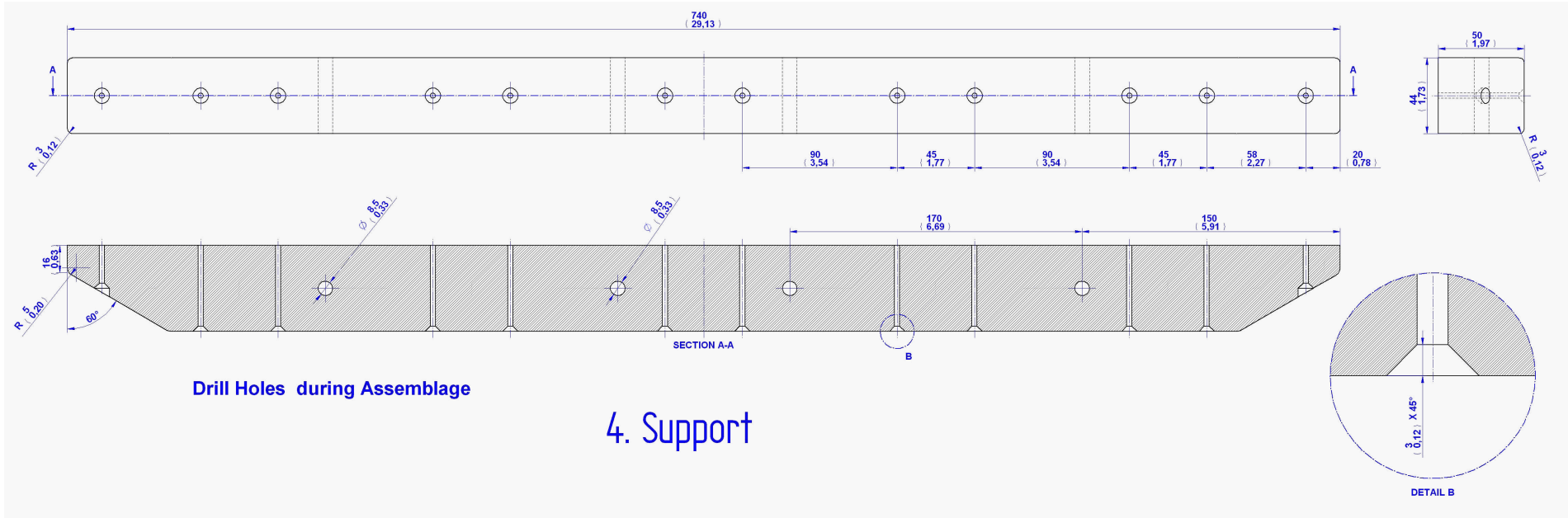


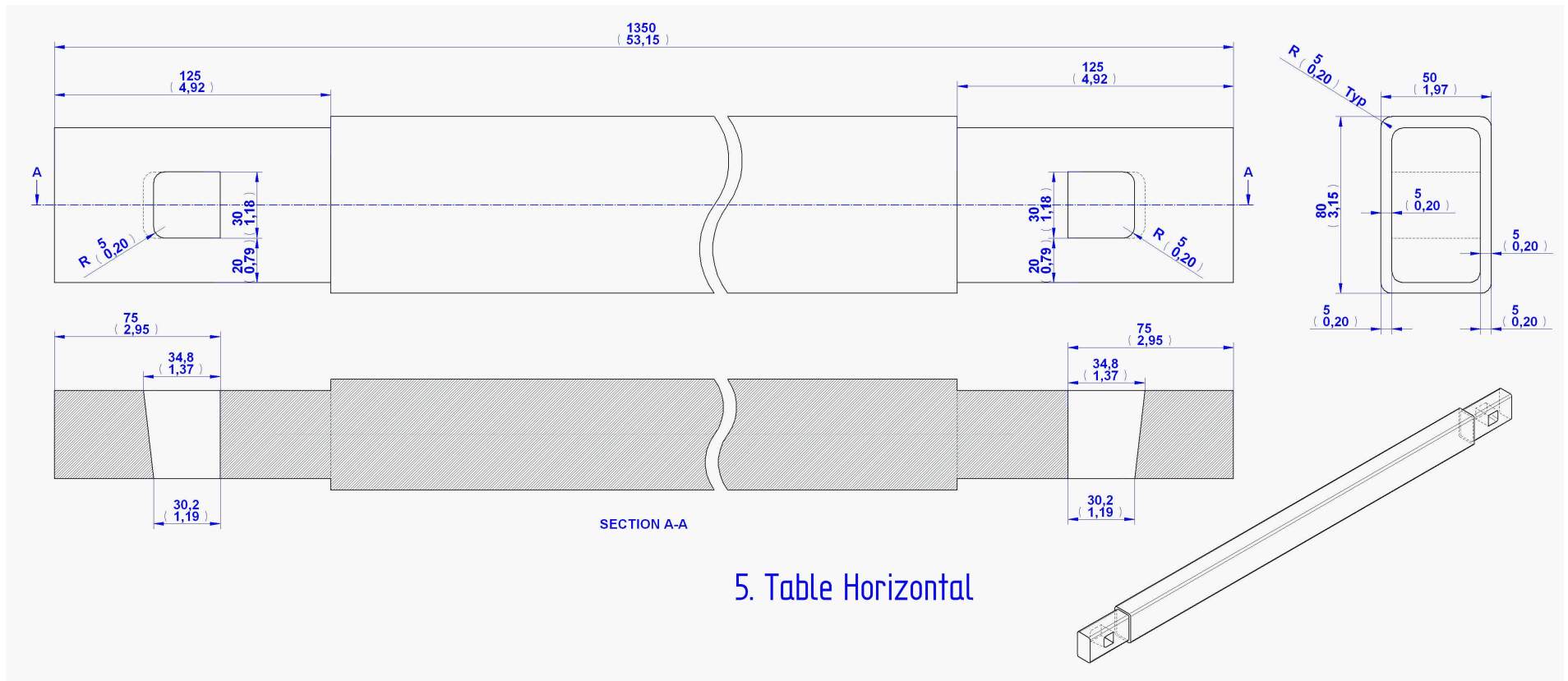


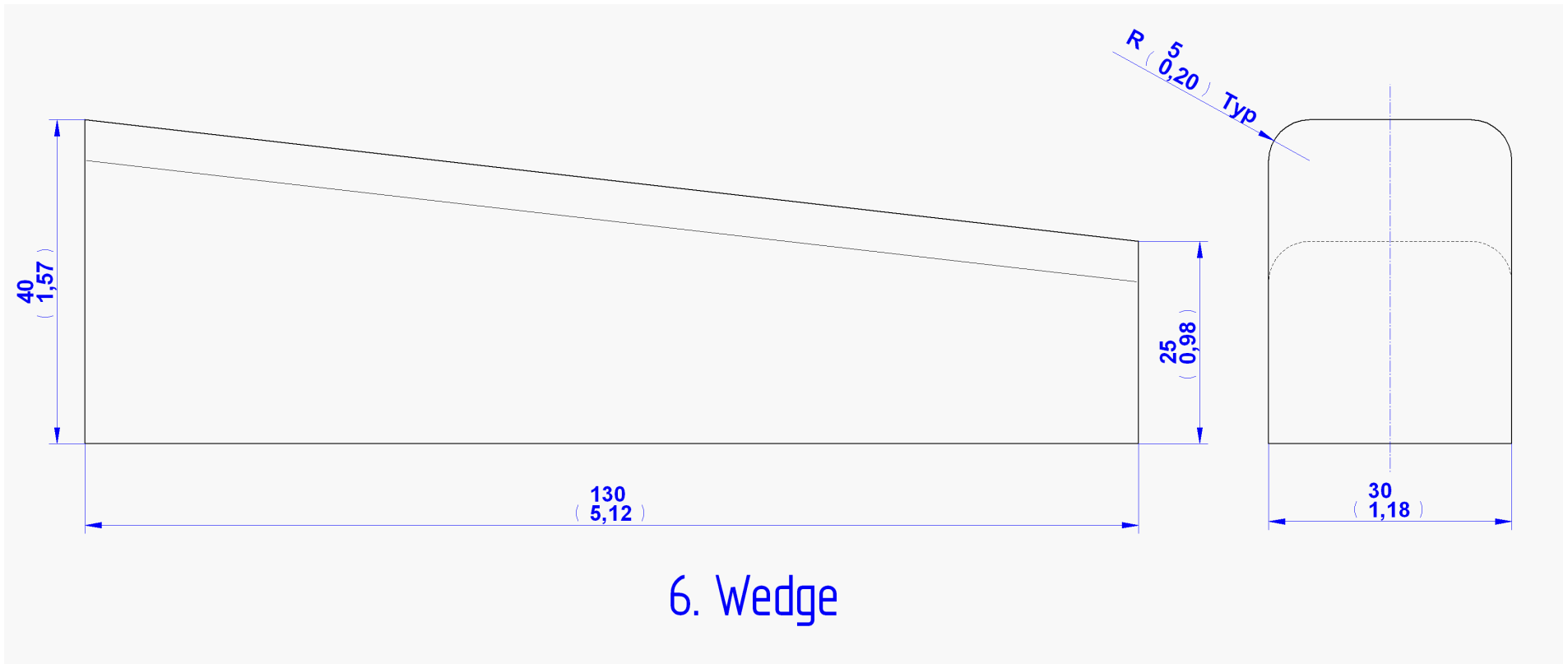
Drill Holes (ϕ 8.5mm) during Assemblage

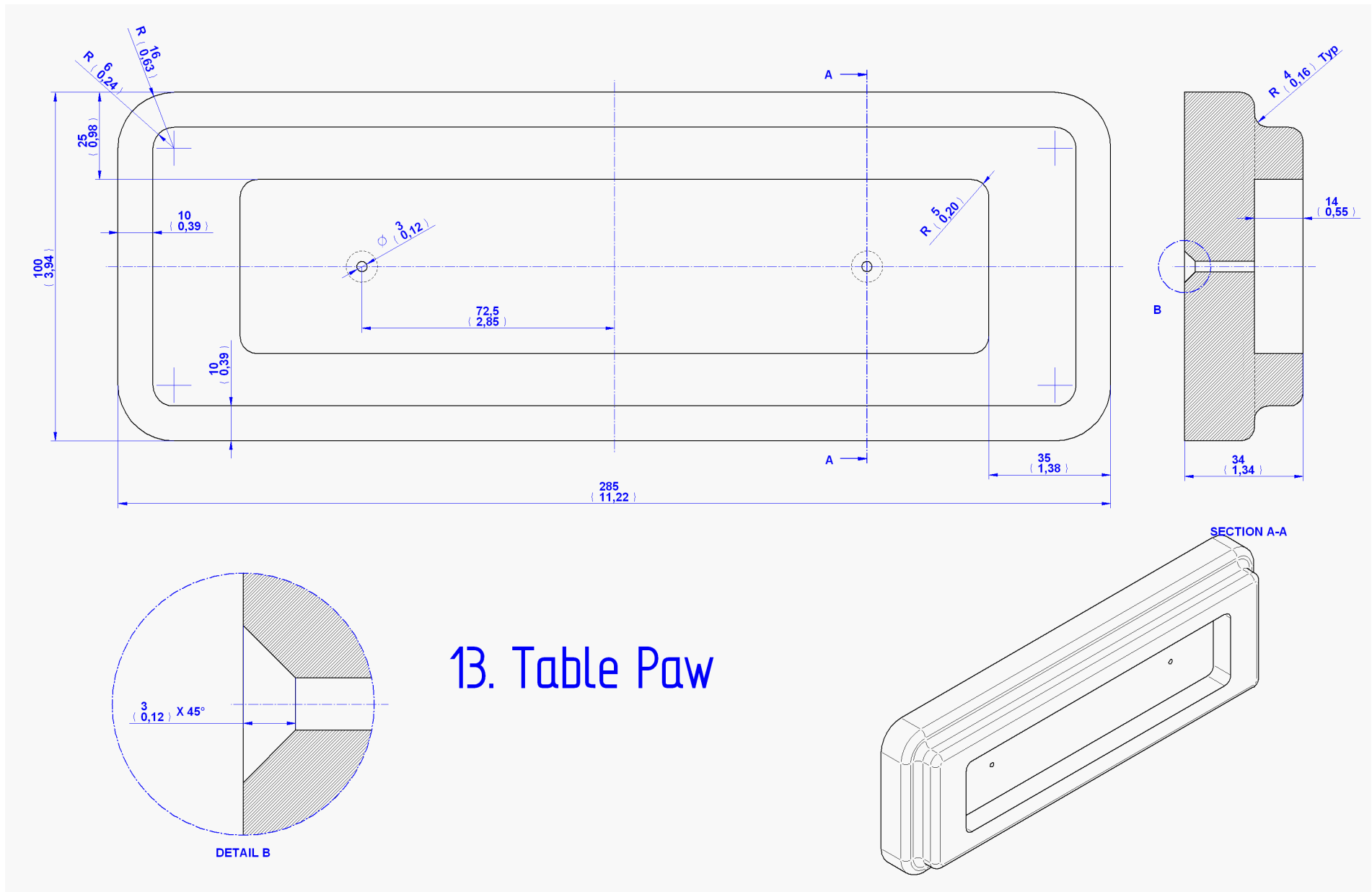
2. Leg With Hart



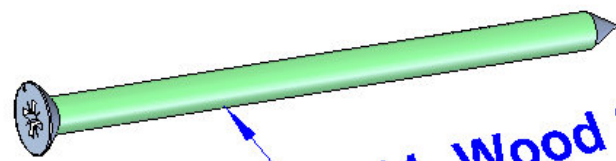




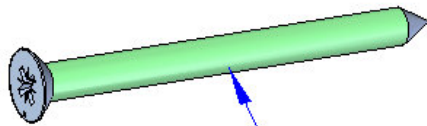




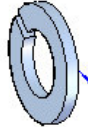
13. Table Paw



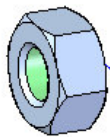
11. Wood Screw D4,5x80mm



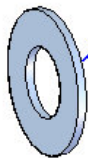
12. Wood Screw D4,5x55mm



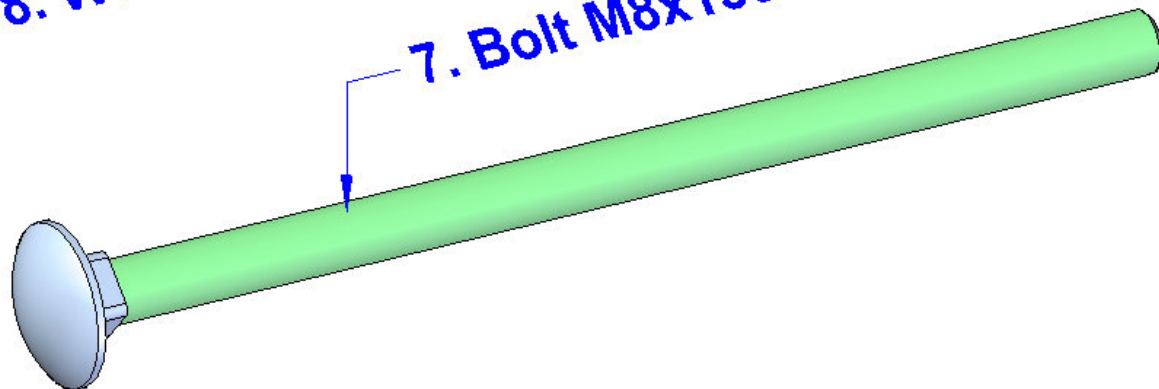
9. Lock Washer A8



10. Hexagon Nut M8



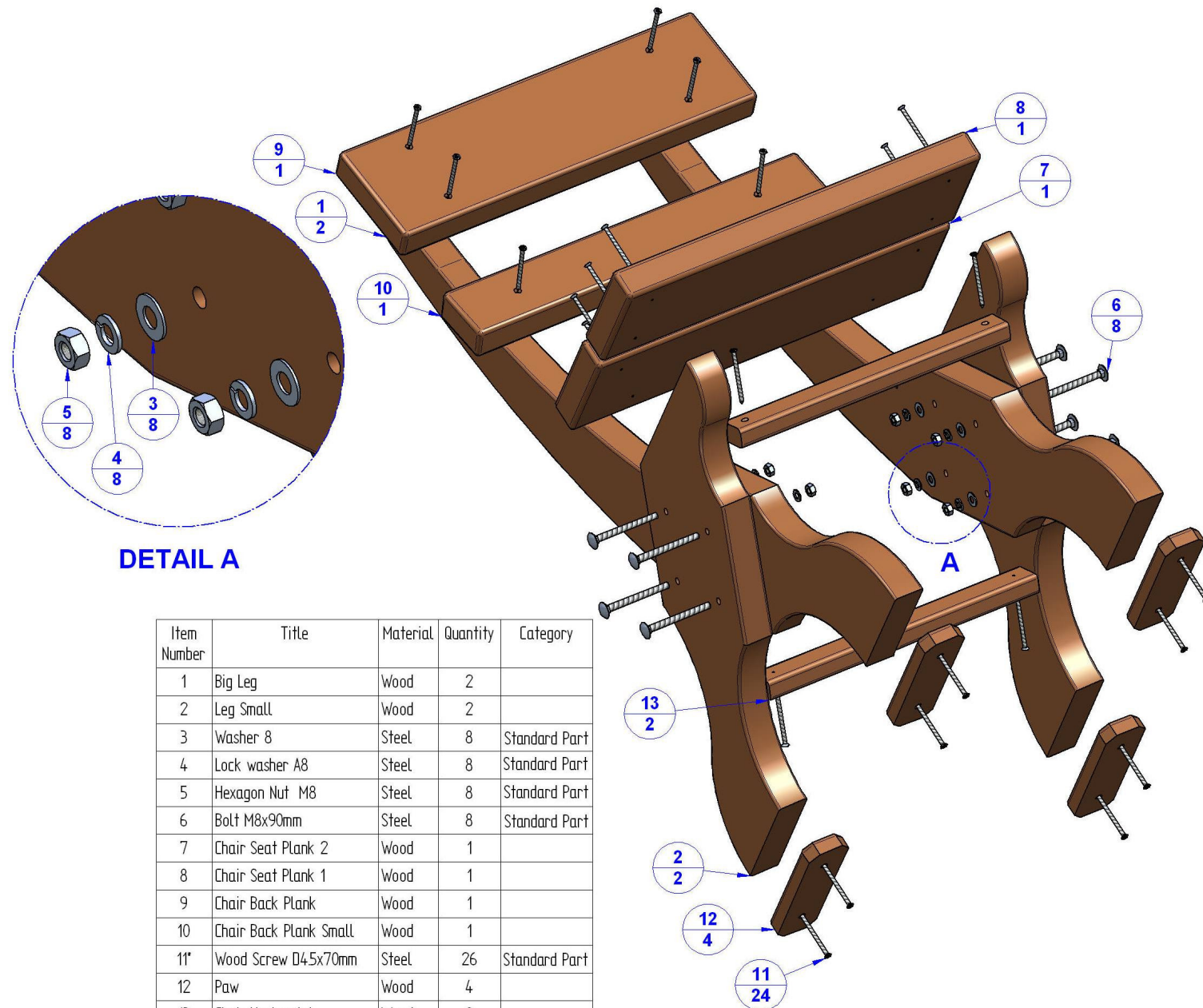
8. Washer 8



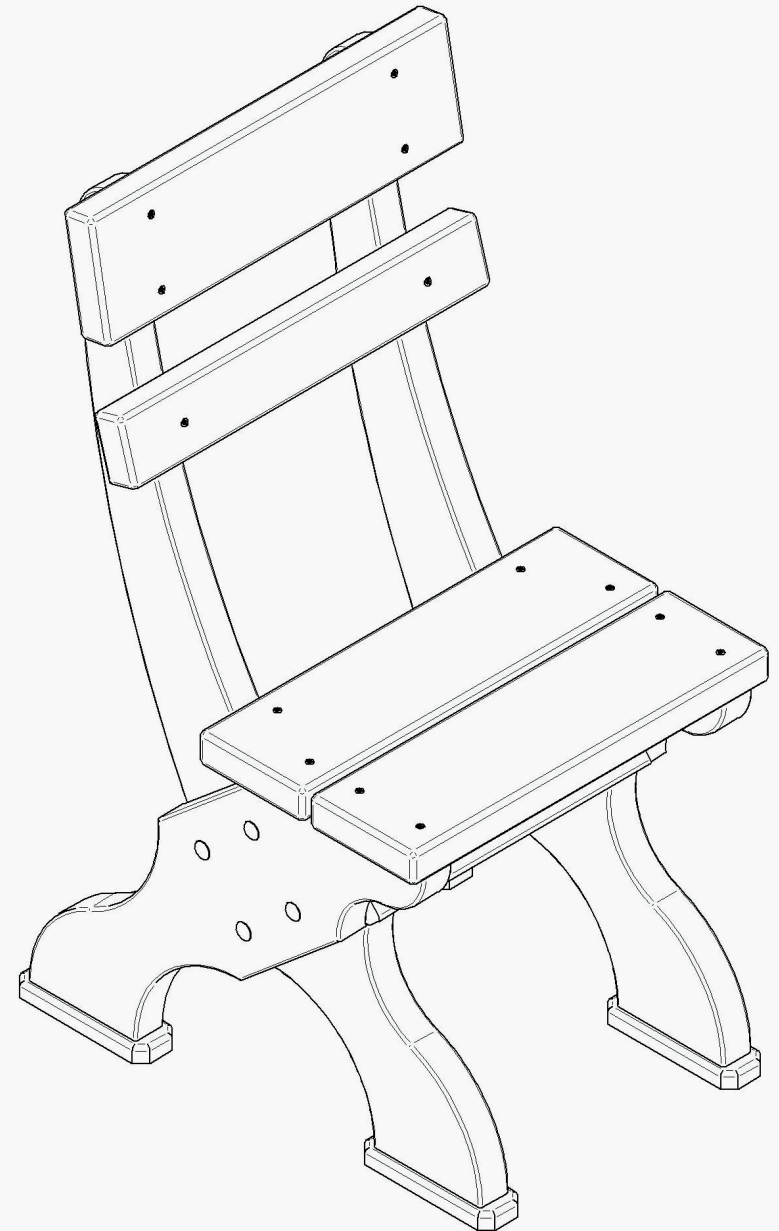
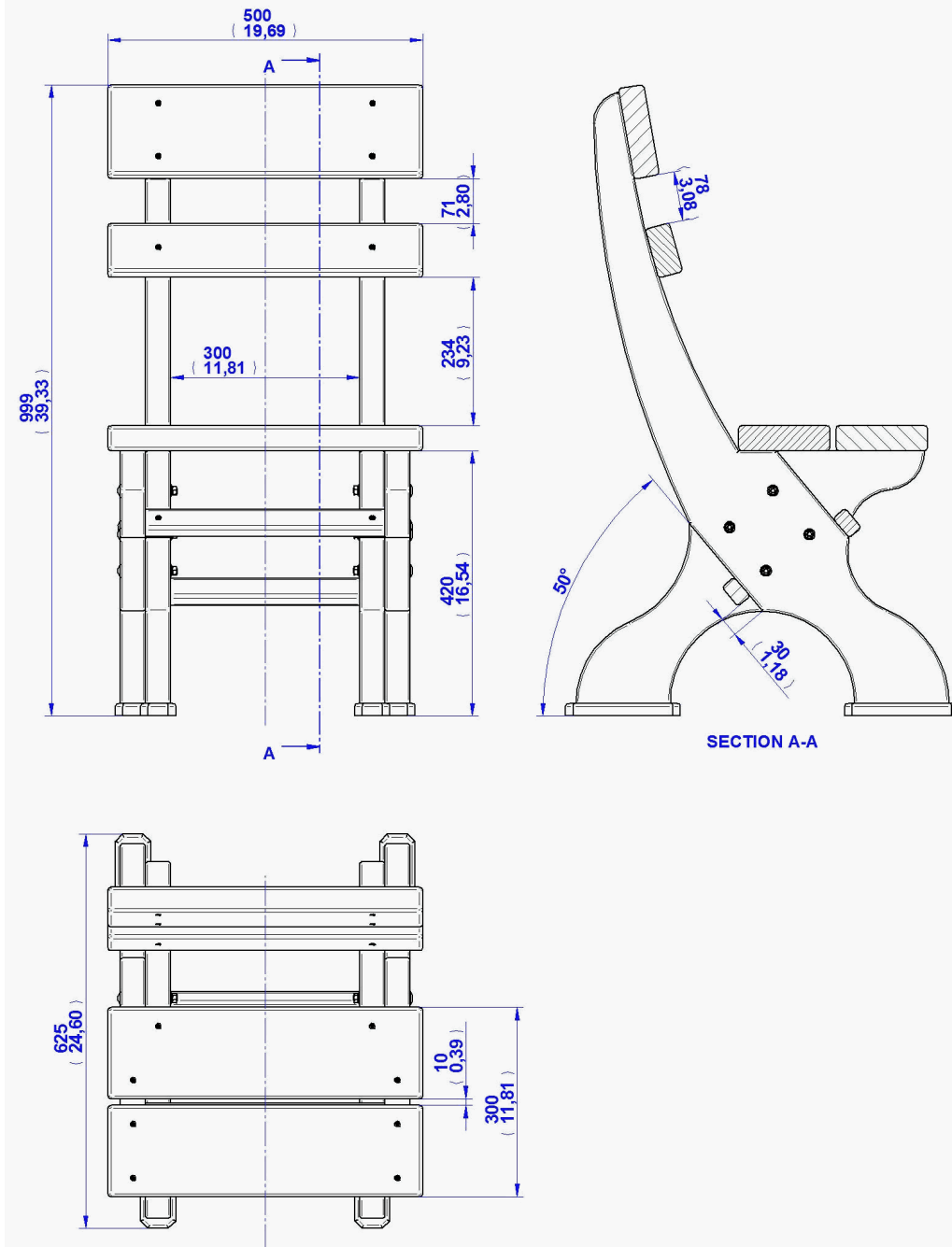
7. Bolt M8x150mm

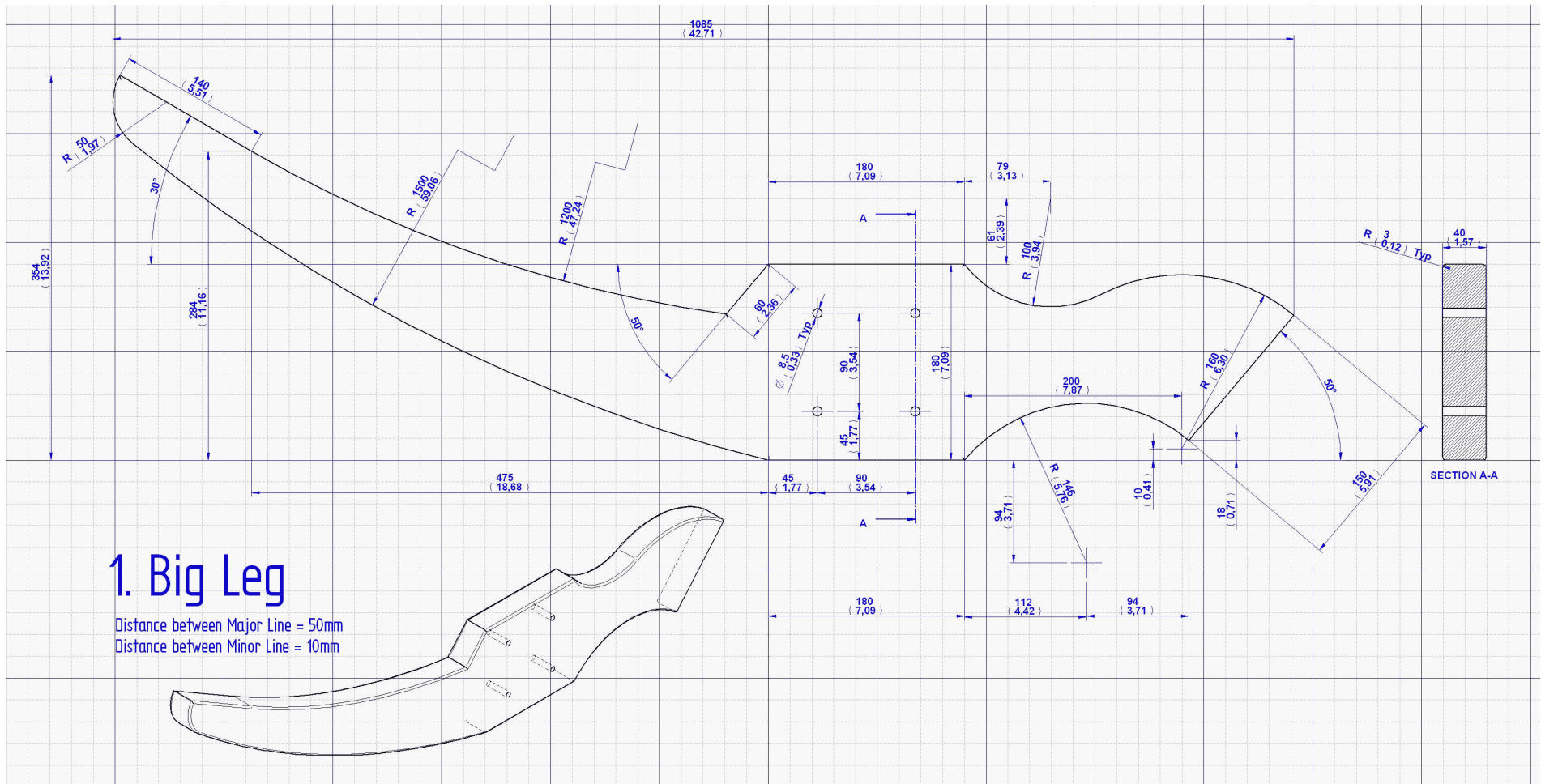
STANDARD PARTS

Chair Parts List

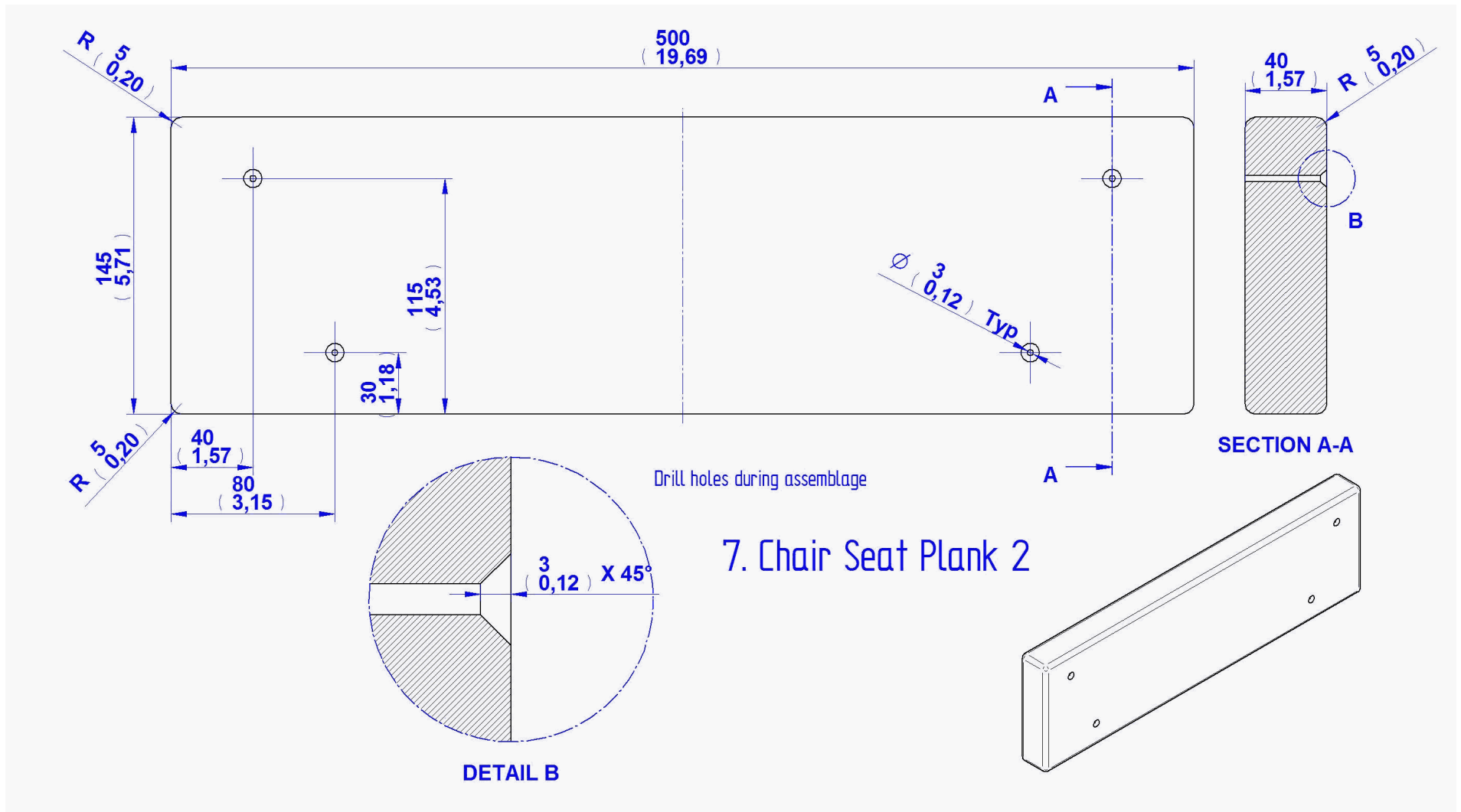


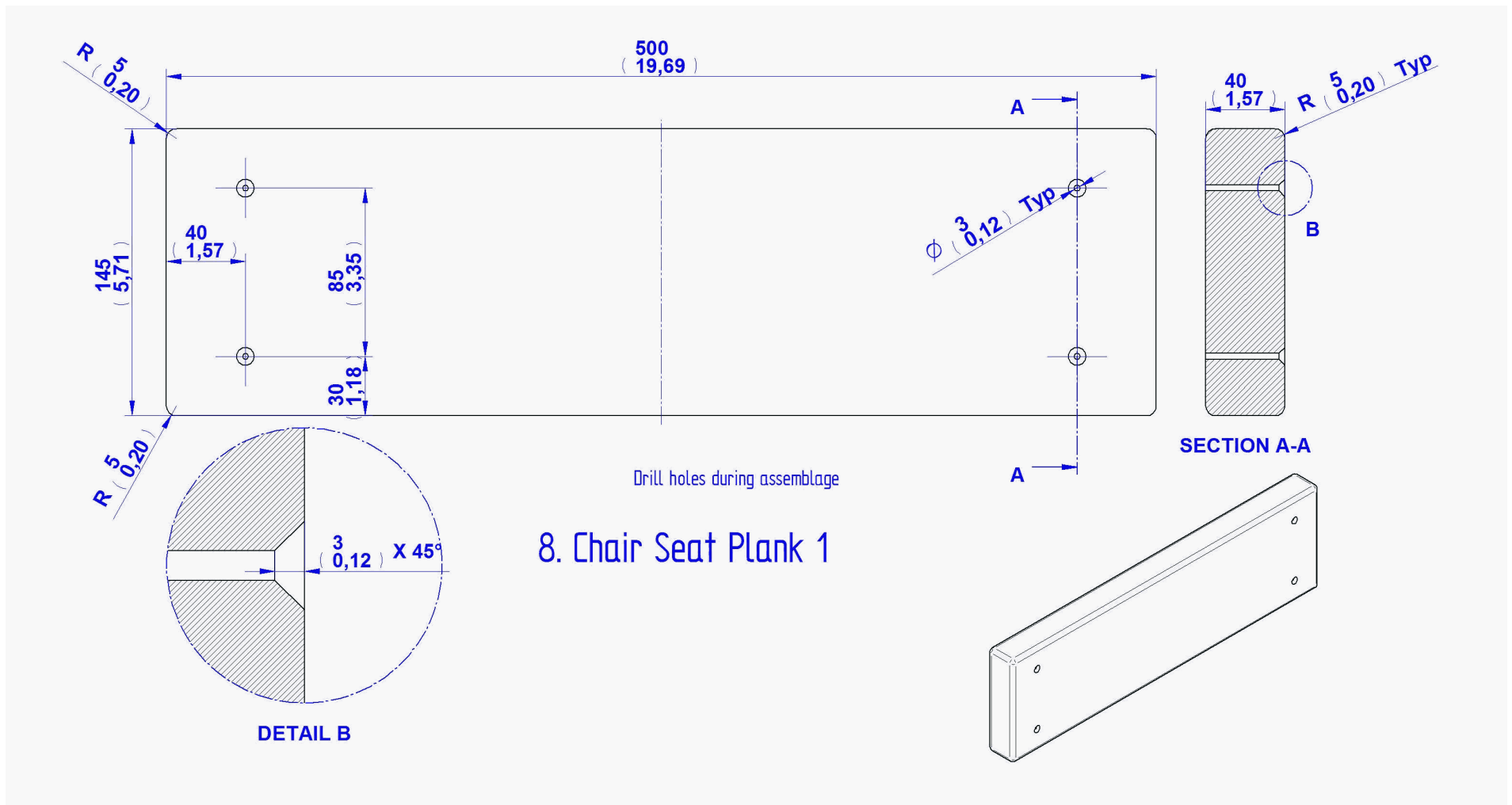
Chair 2D Documentation

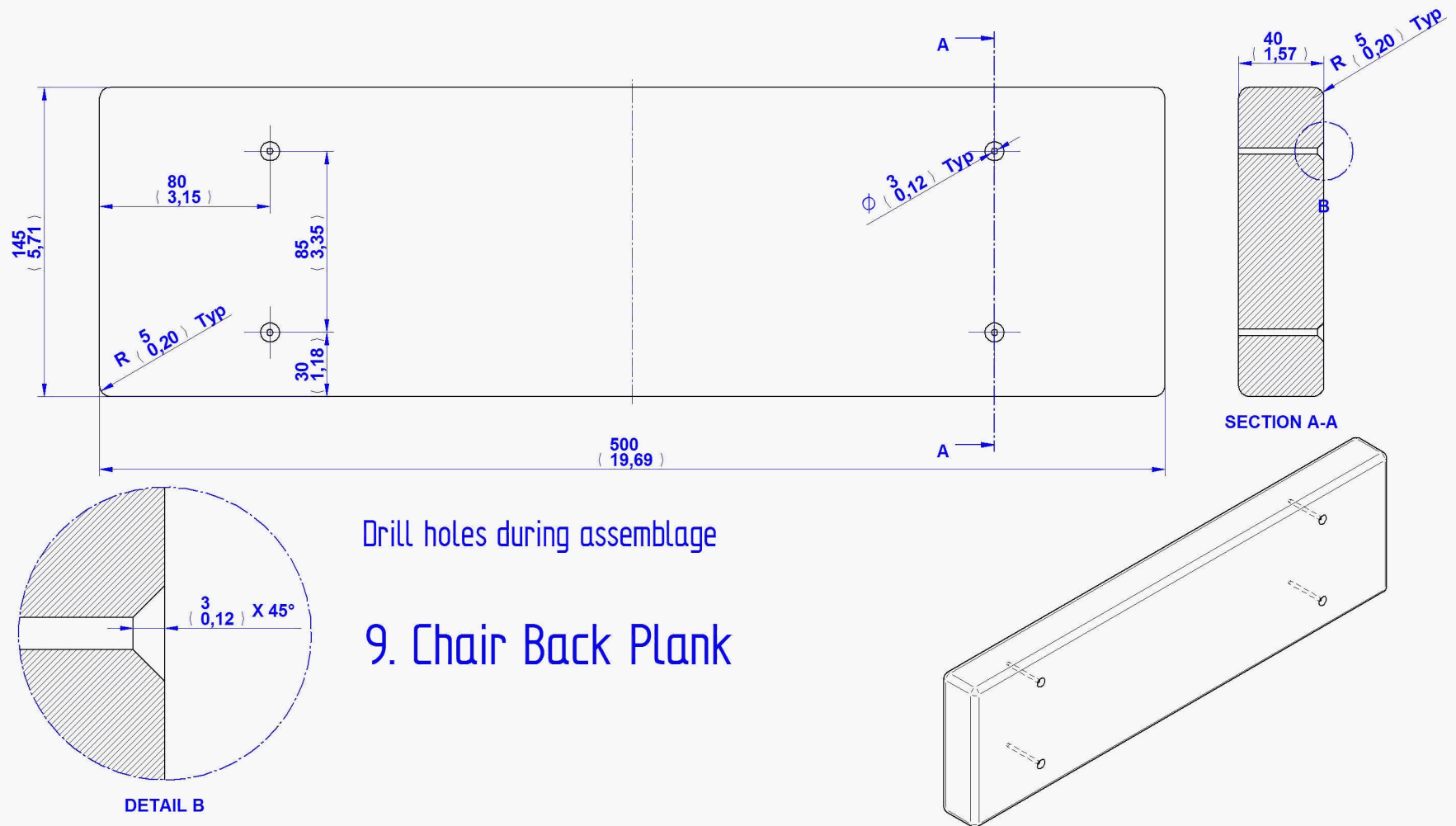


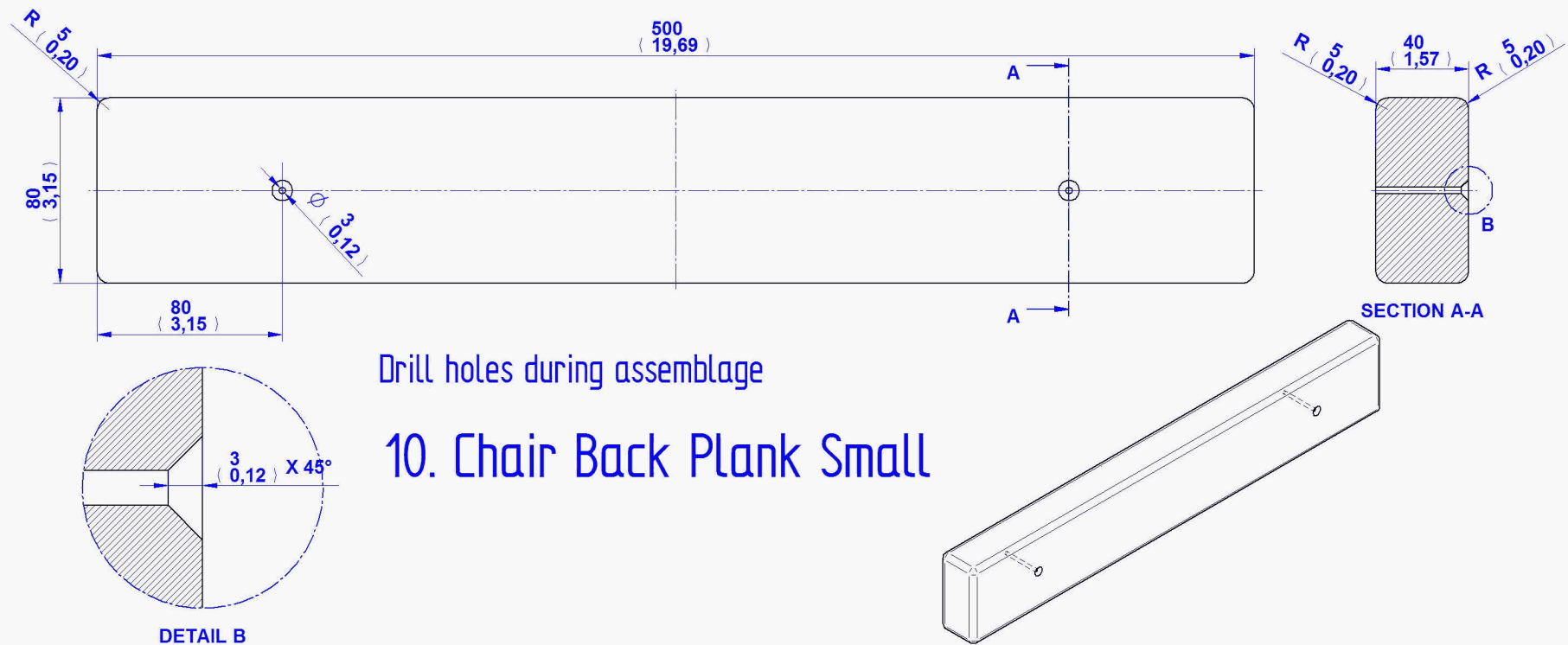






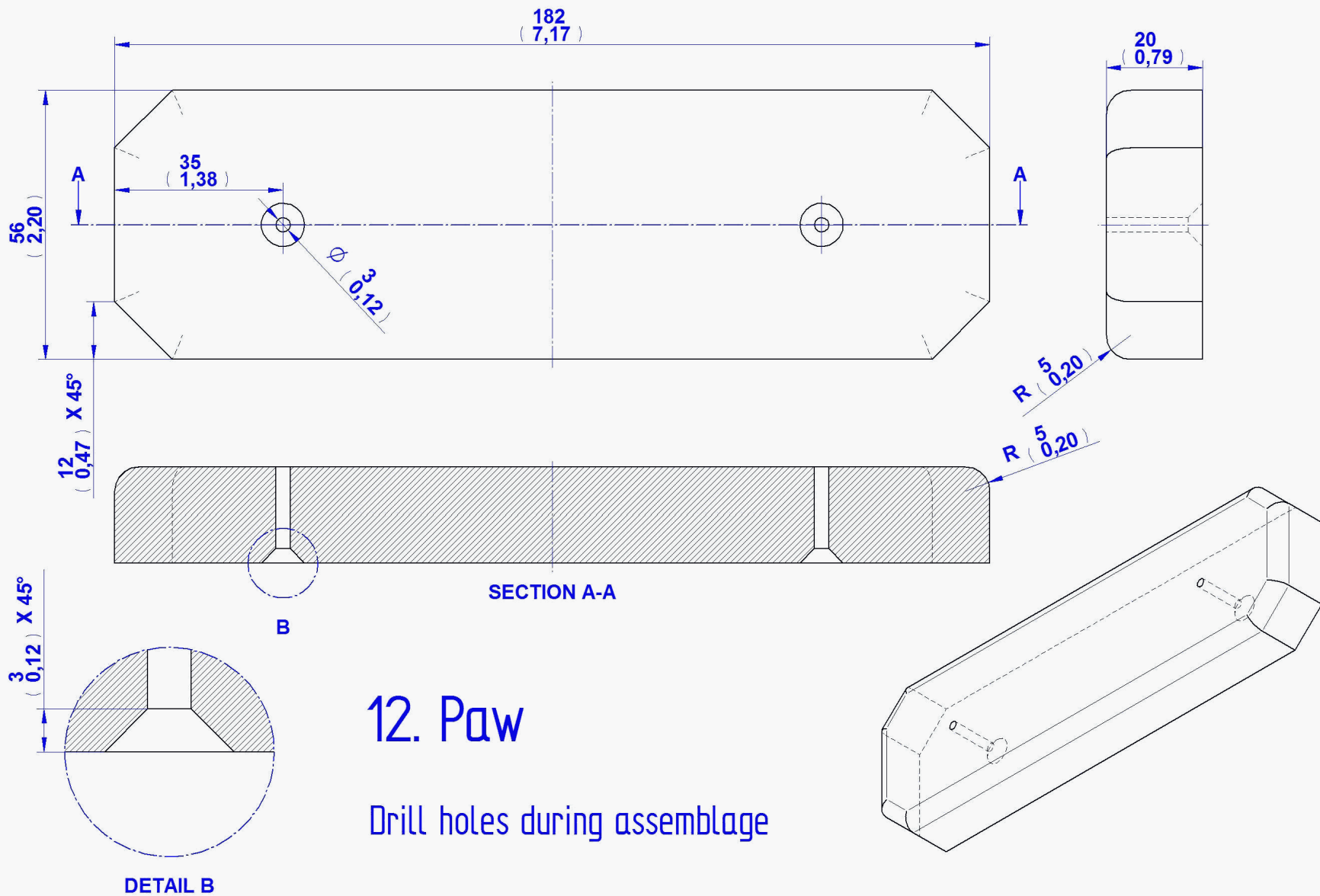


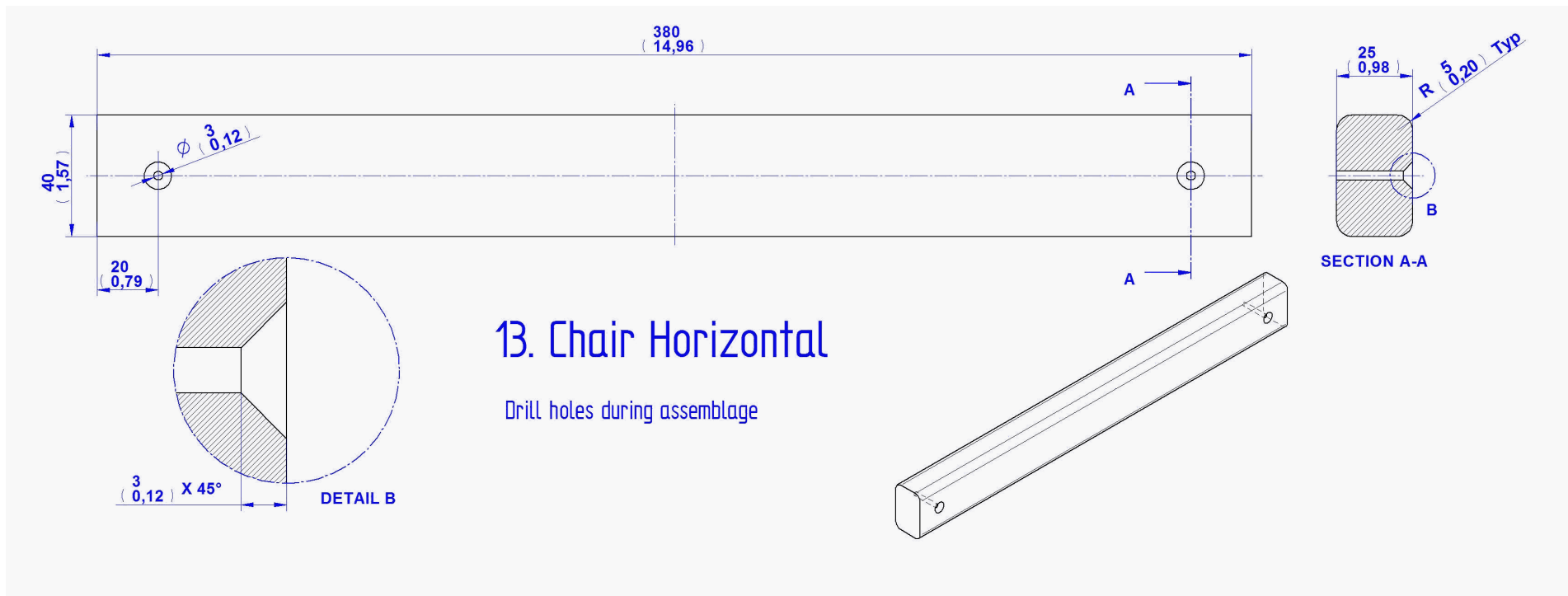


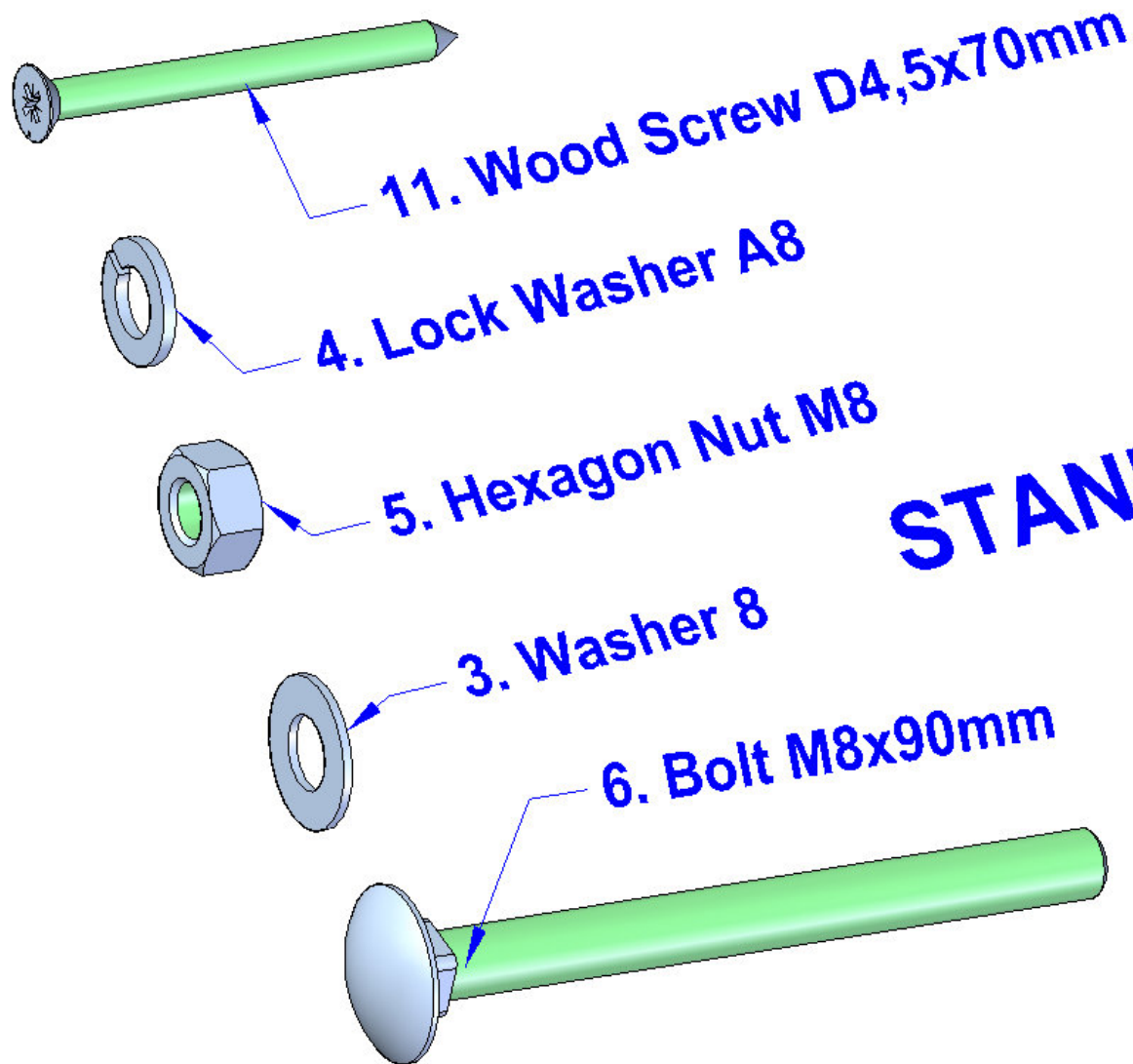


Drill holes during assemblage

10. Chair Back Plank Small

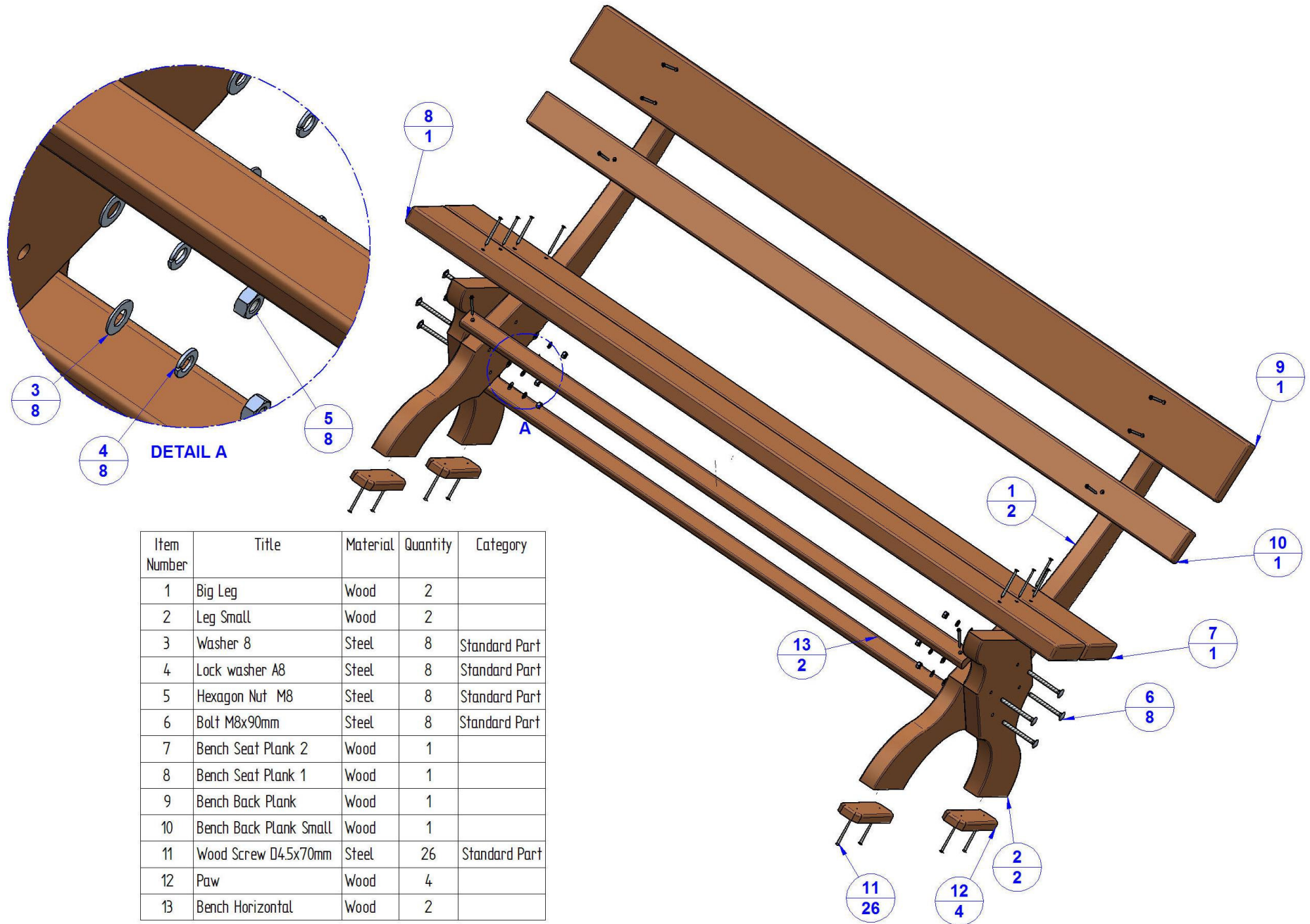




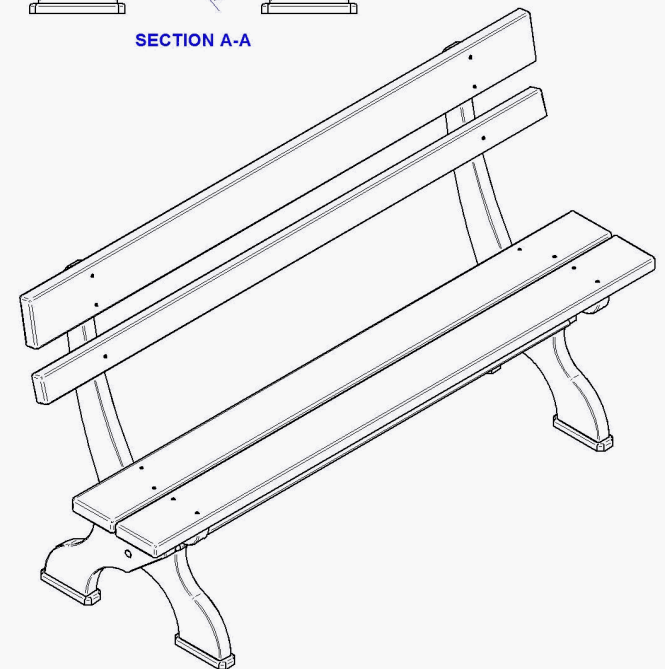
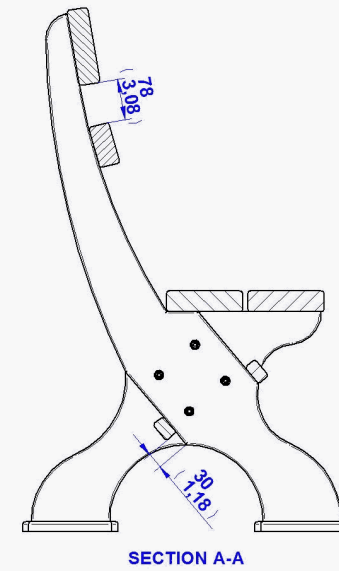
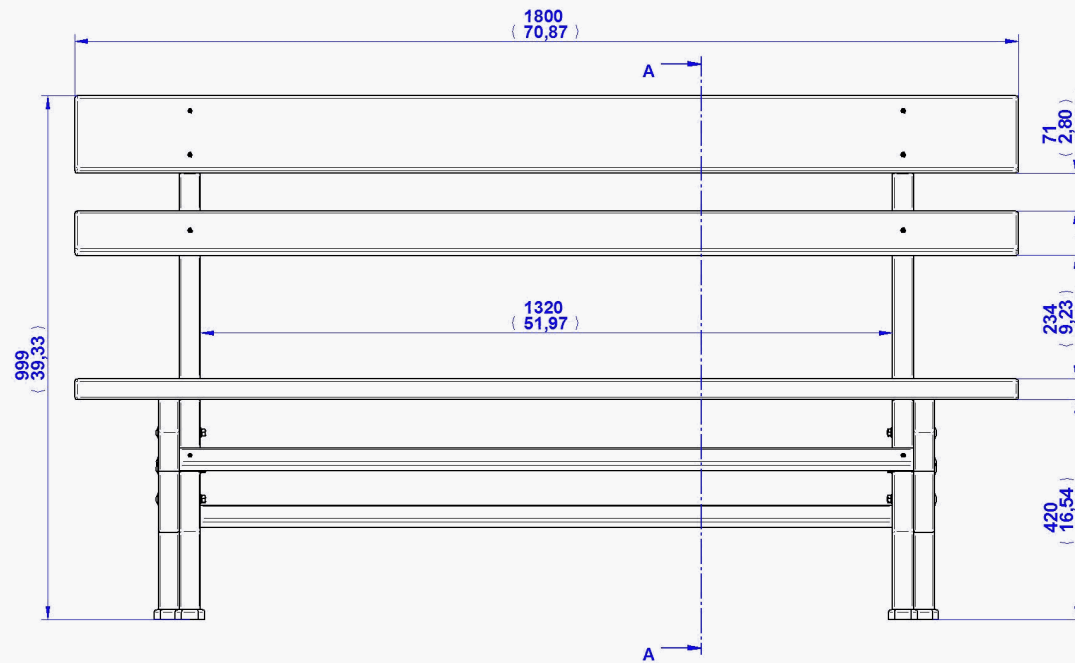


STANDARD PARTS

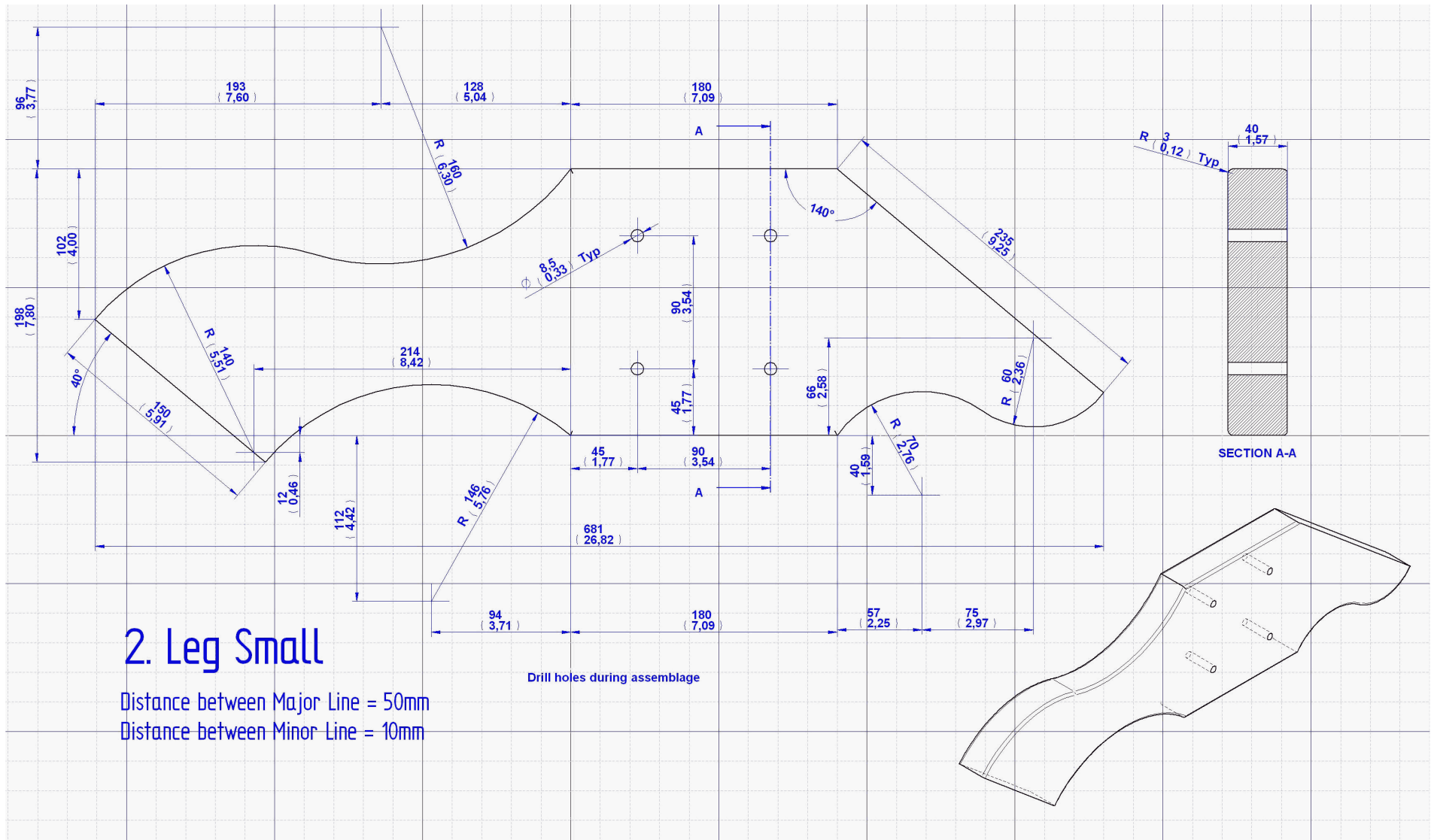
Bench Parts List

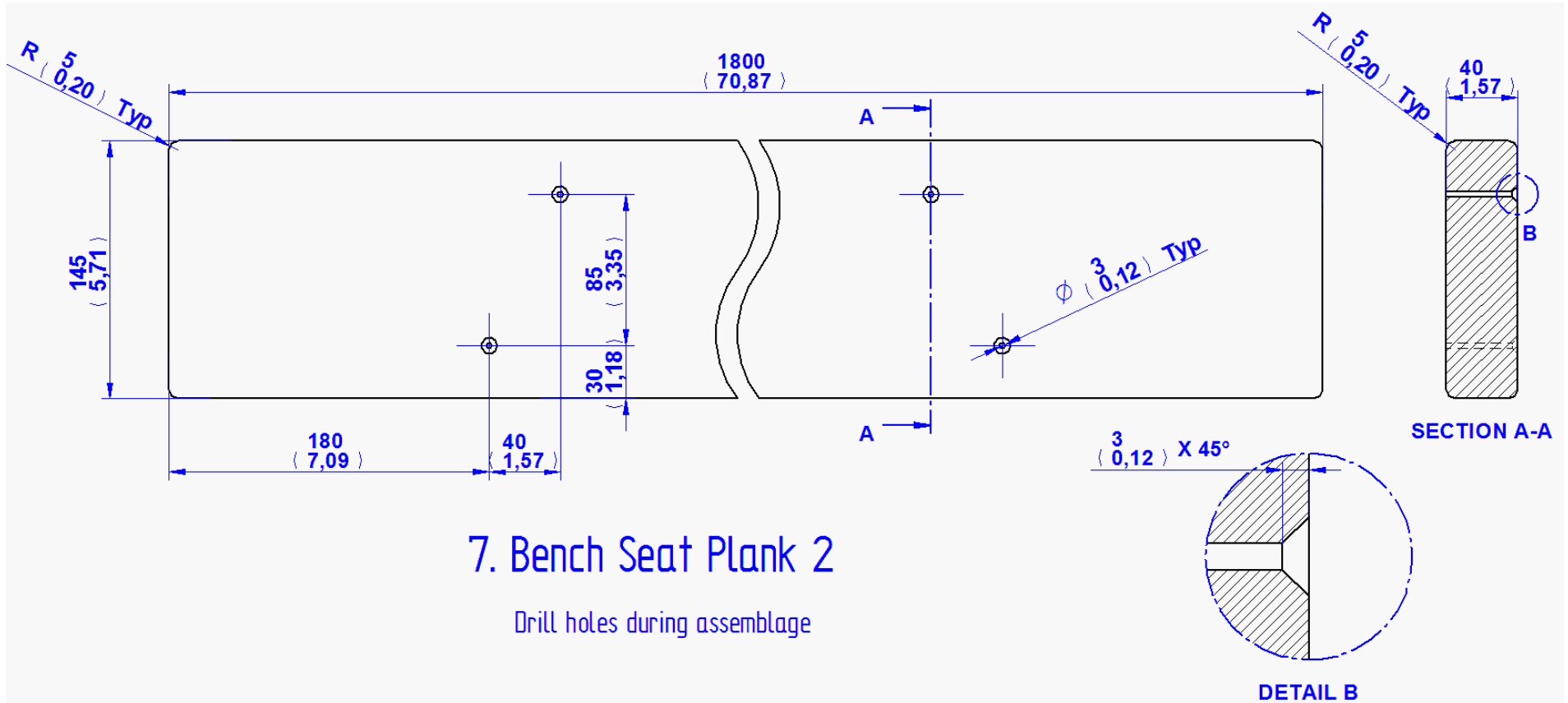


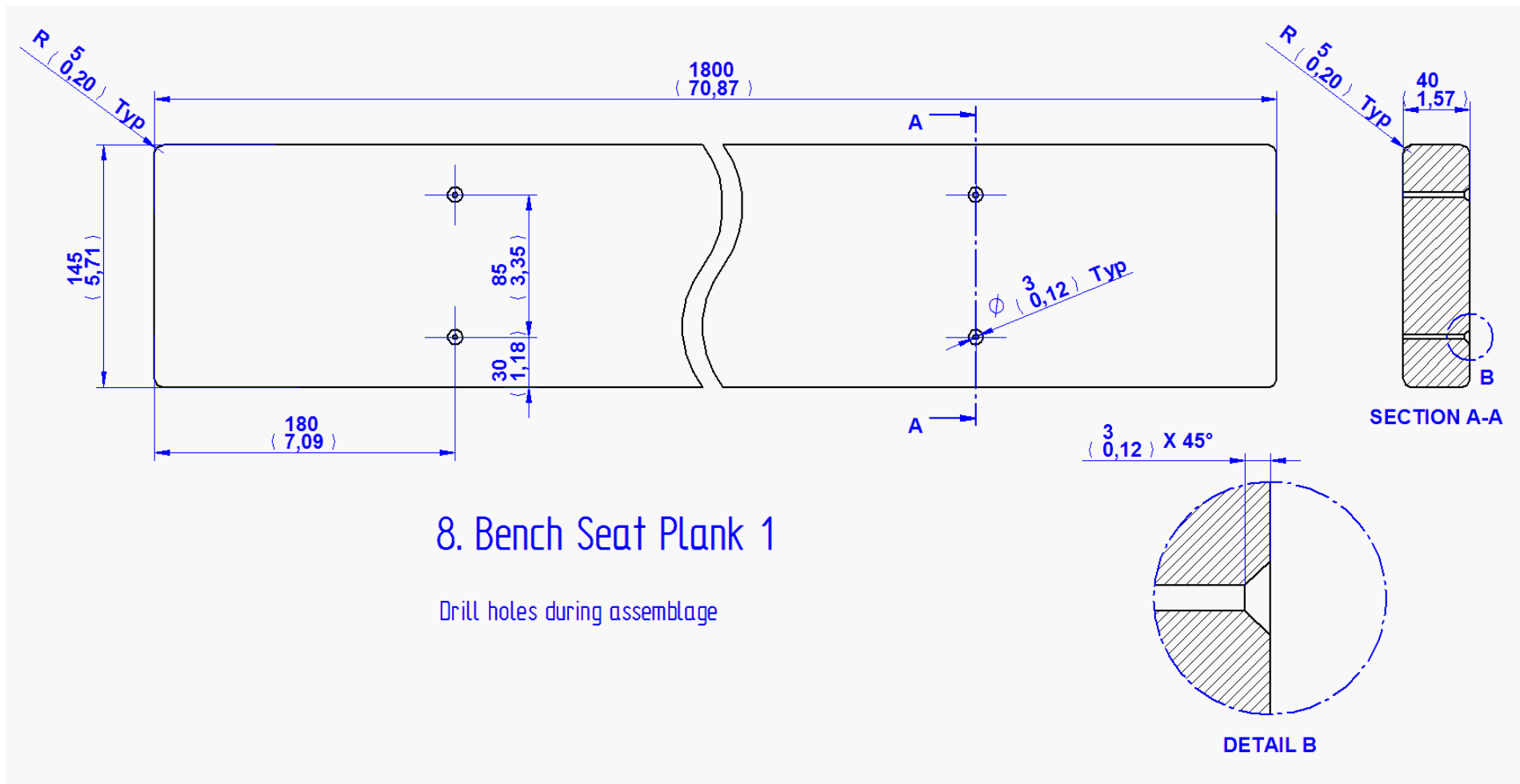
Bench 2D Documentation

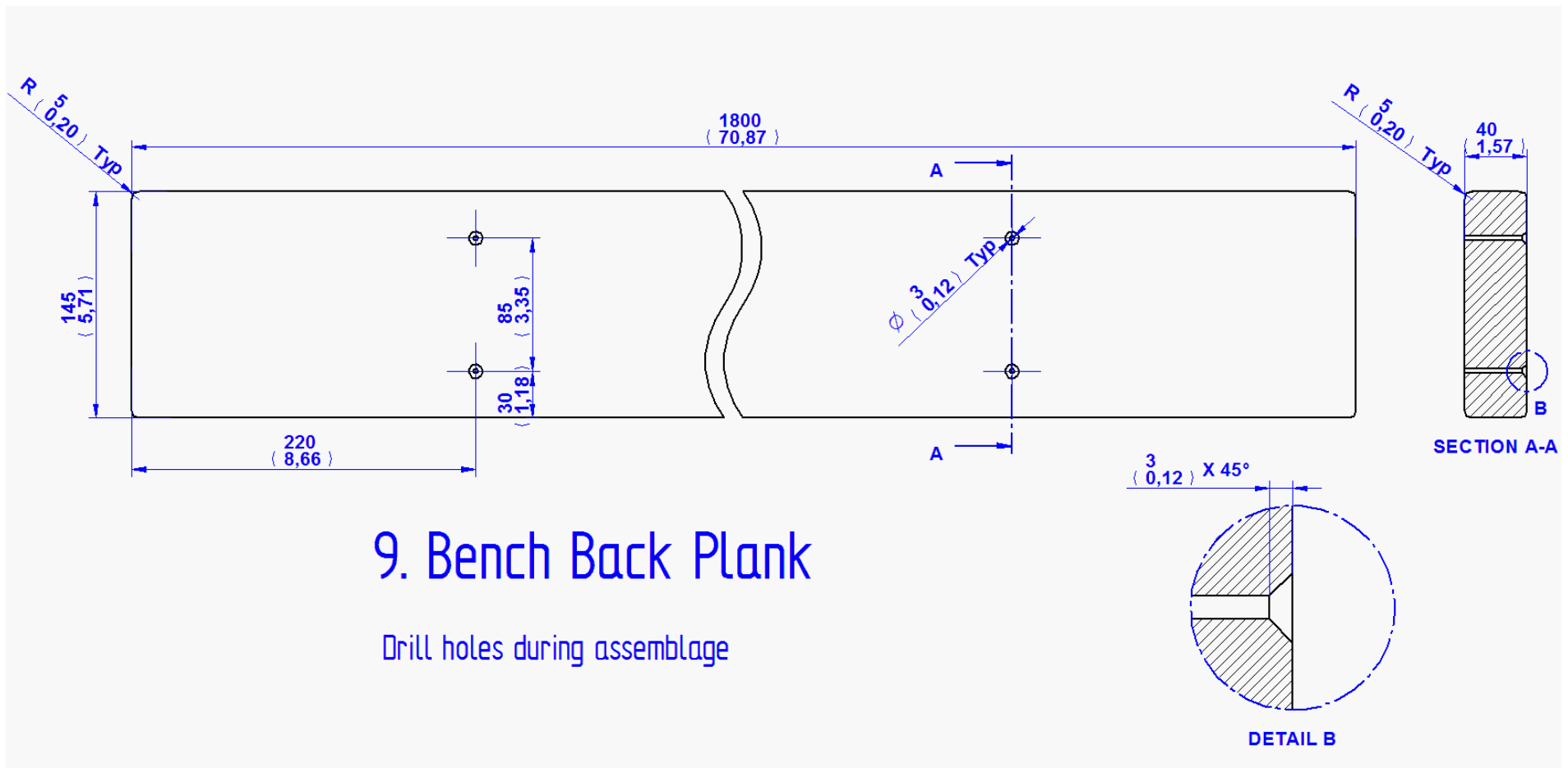


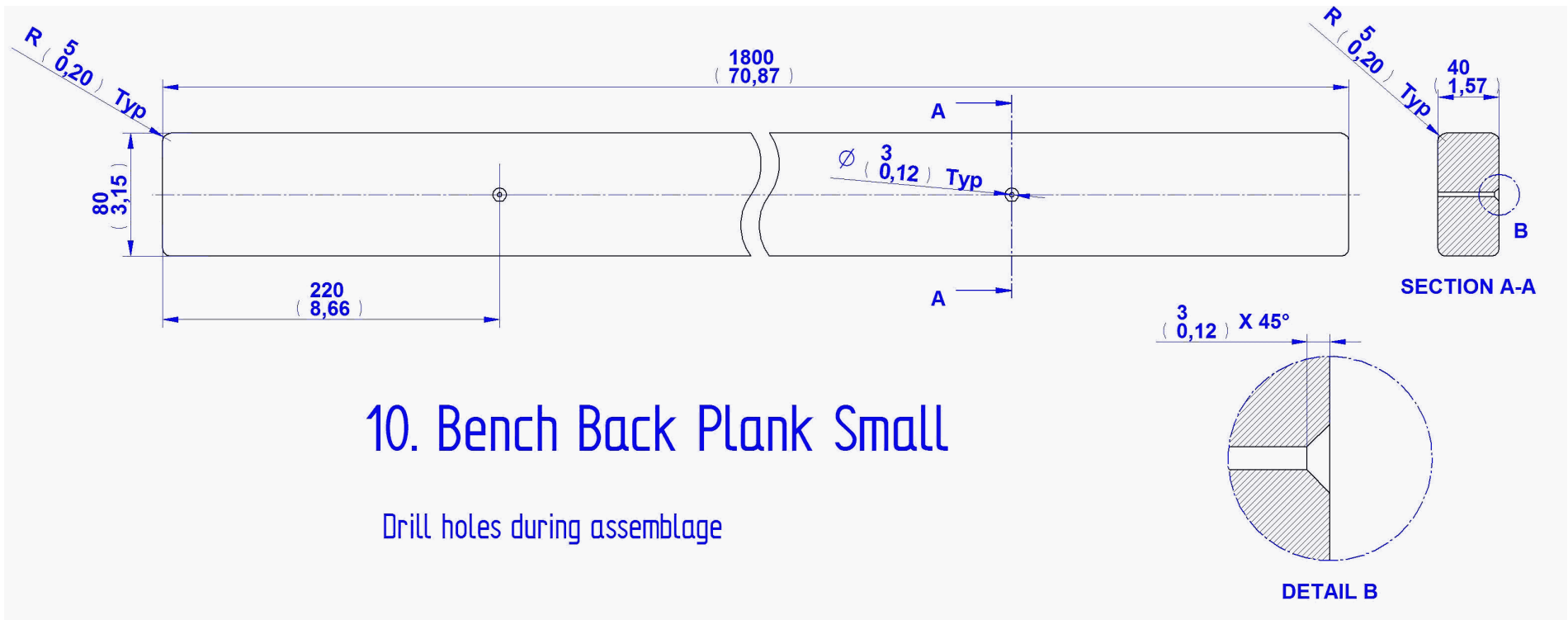


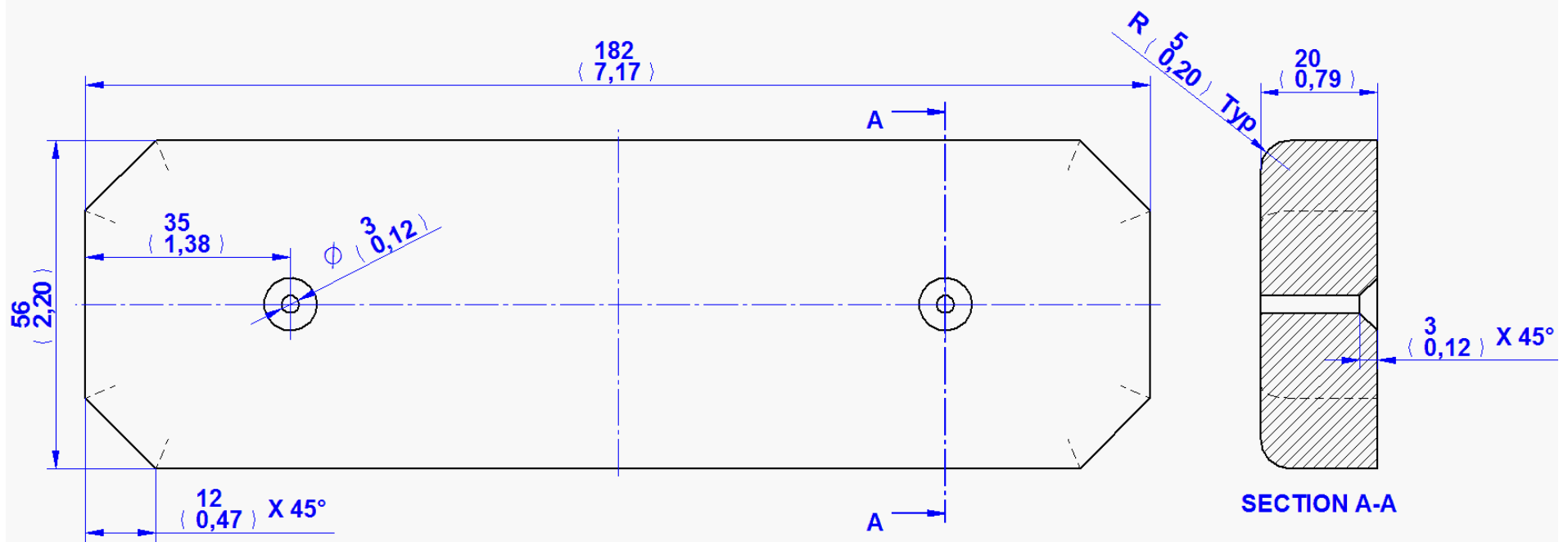






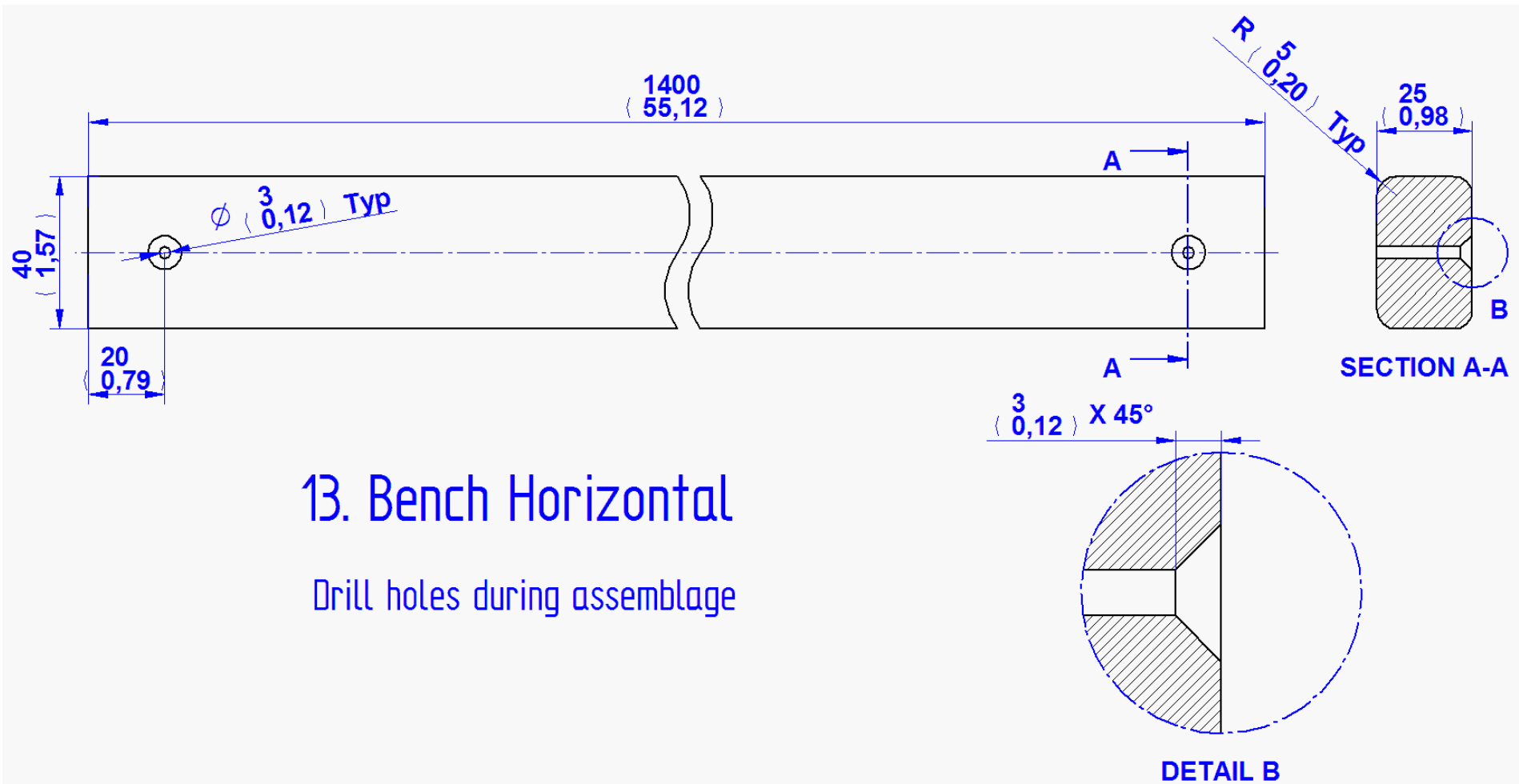






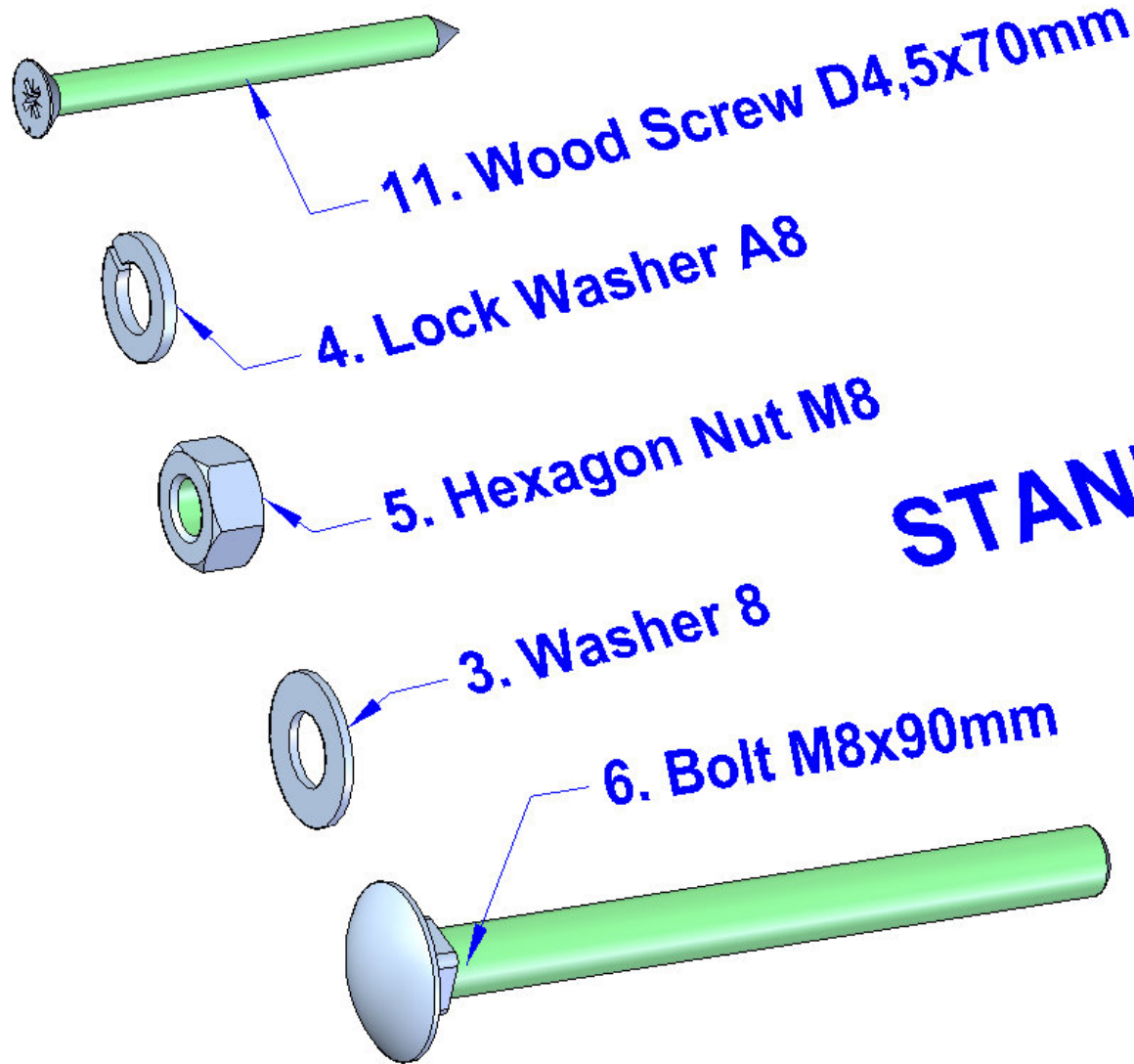
12. Paw

Drill holes during assemblage



13. Bench Horizontal

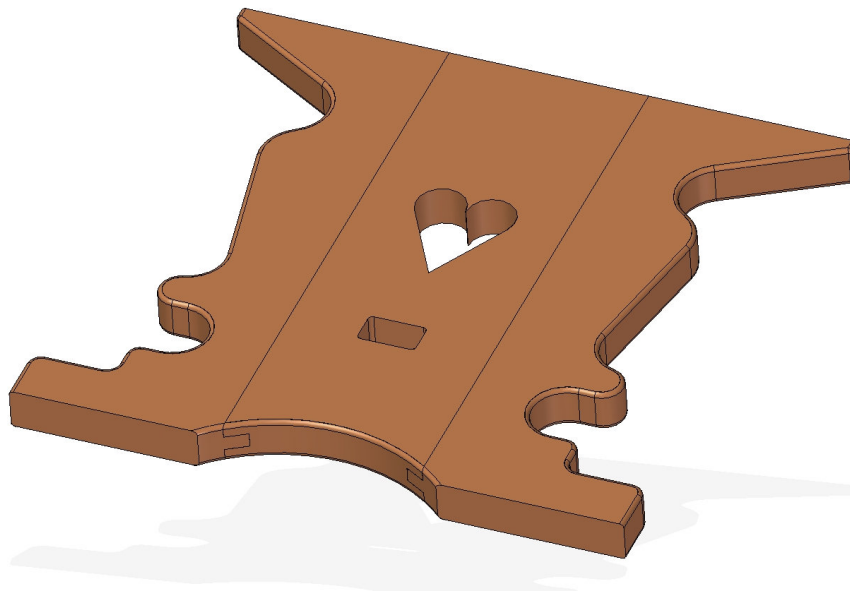
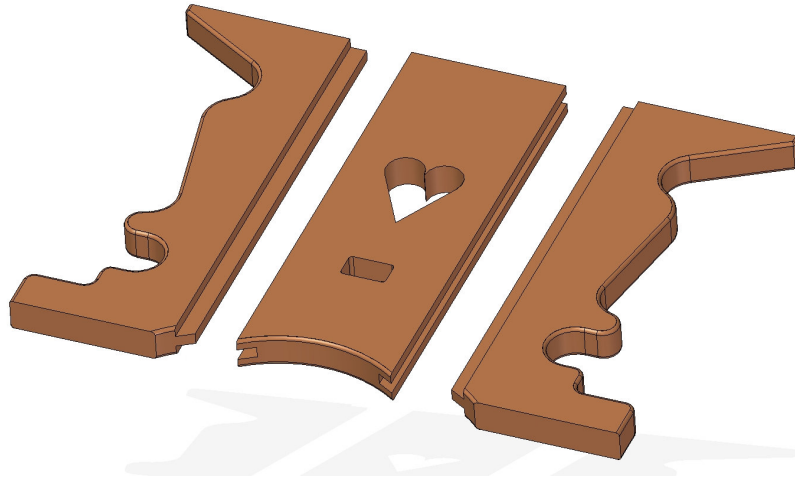
Drill holes during assemblage



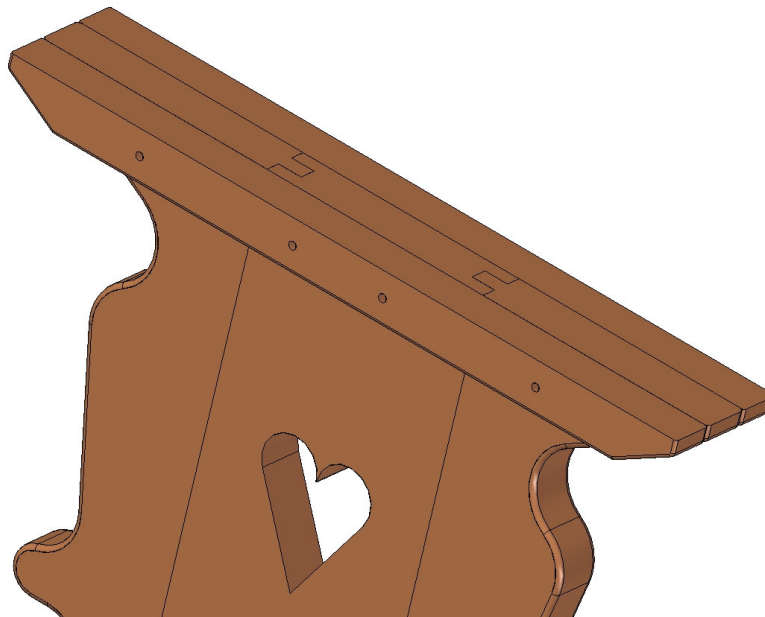
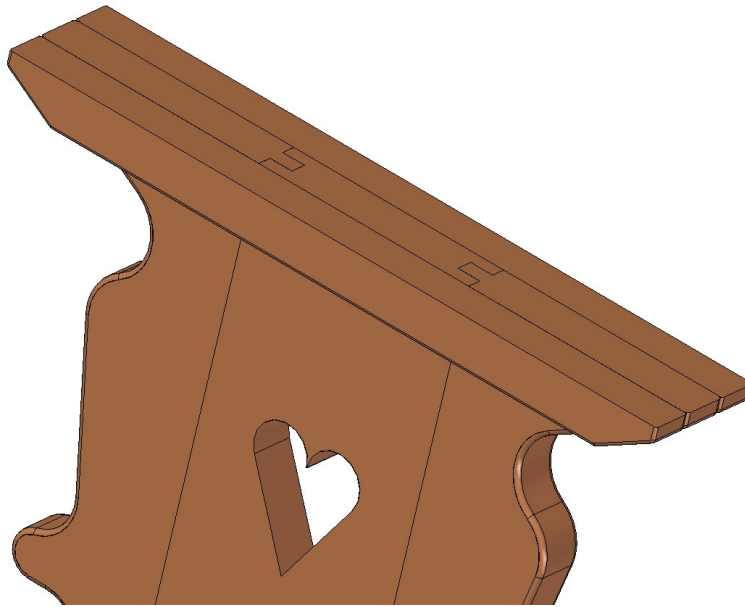
STANDARD PARTS

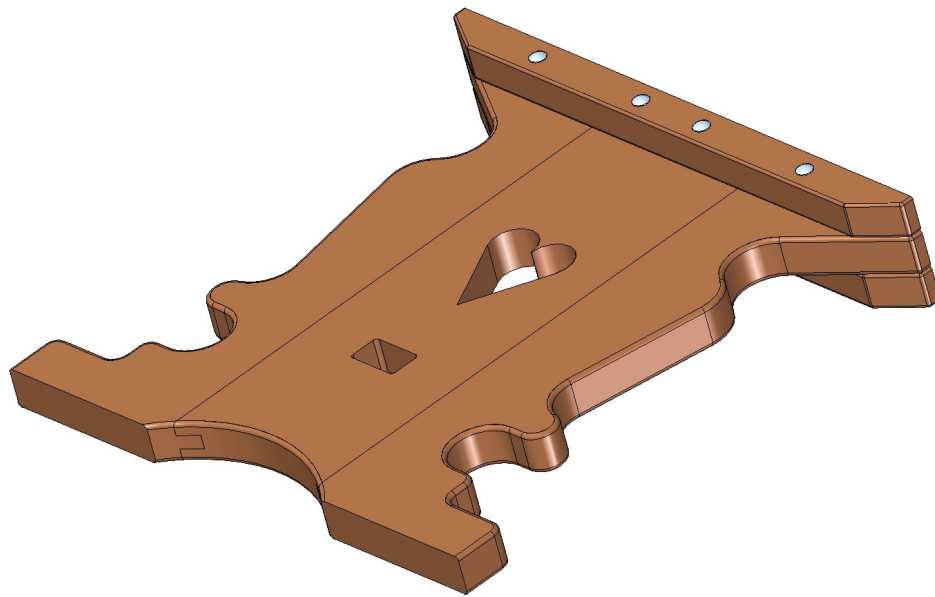
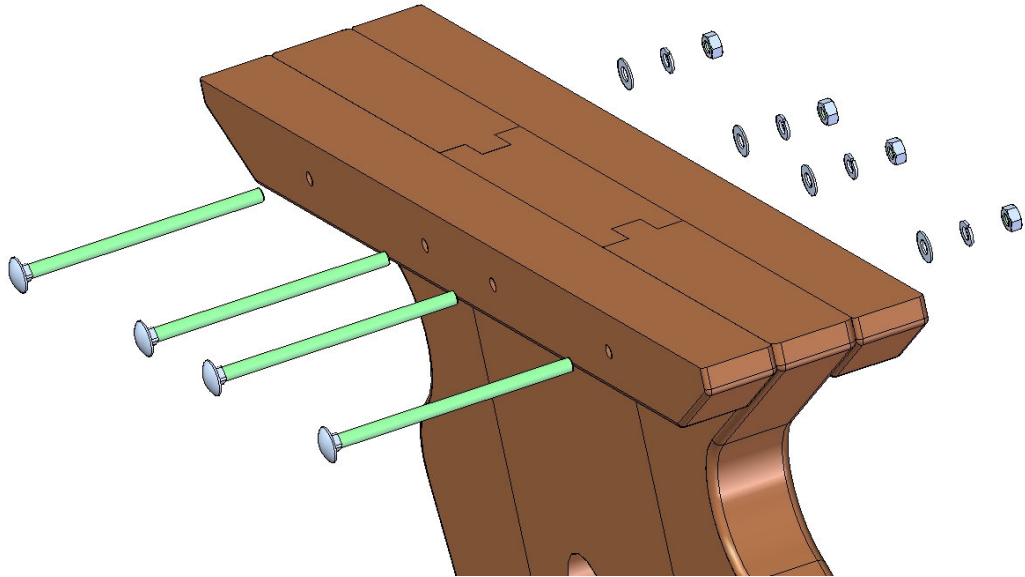
Table Assemblage Instruction

1. Join the Leg with hart (item 2) and Leg with decoration (item 3) with glue. After this step, you should put that subassembly into the clamp, until the glue dries out.

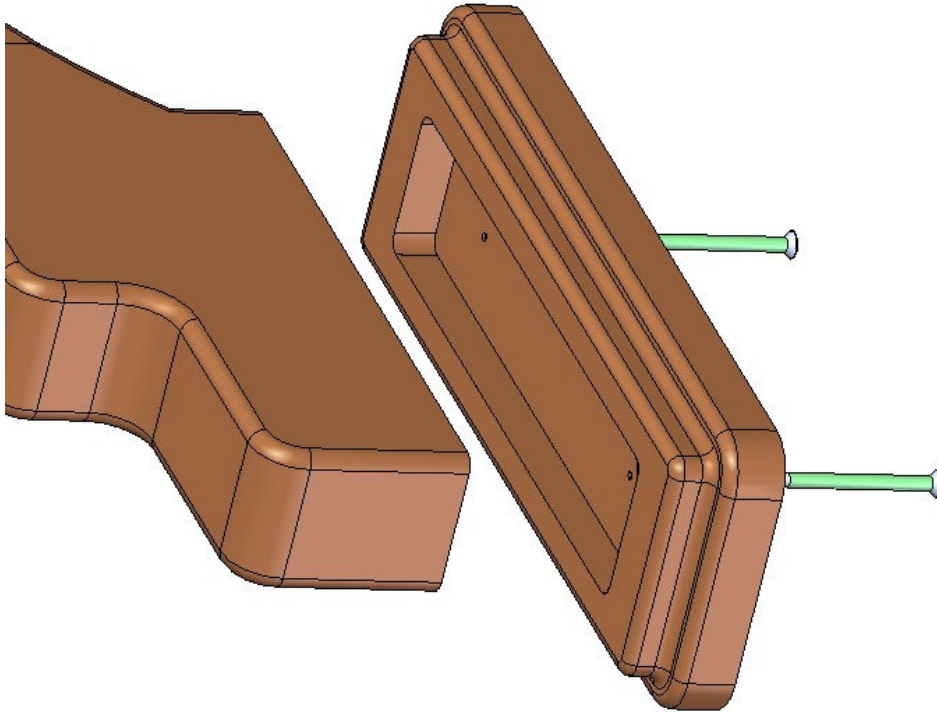


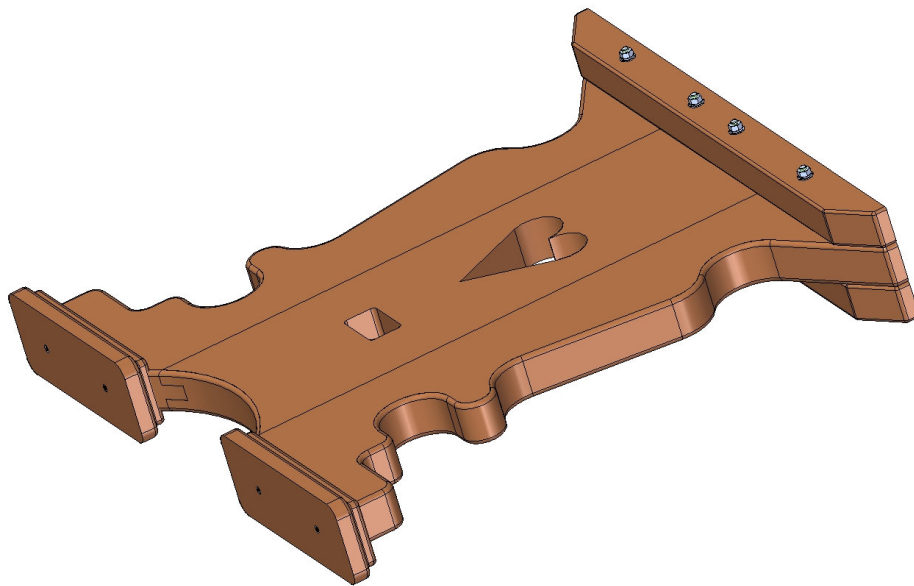
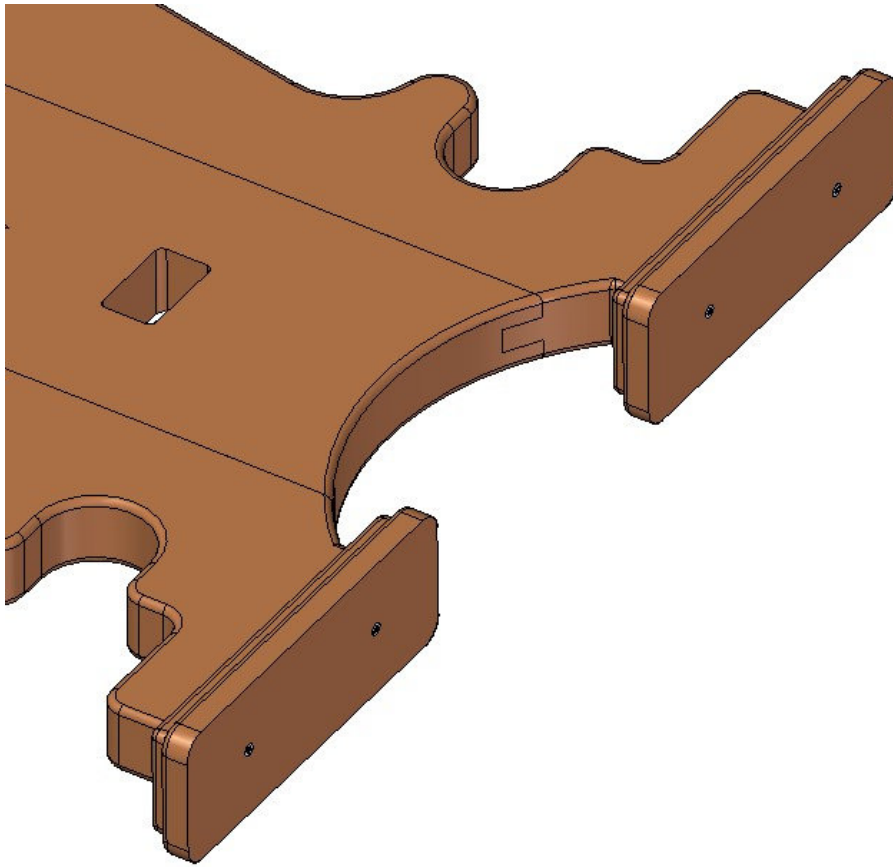
2. Place the Support (items 4) on their places from the both sides of a subassembly made in a previous step and fasten them with clamp. Drill the holes D8,5mm and fasten the Support (items 4) onto the assembly from a previous picture using standard parts: Bolt M8x150mm (item 7), Washer 8 (item 8), Lock Washer A8 (item 9) and Hexagon Nut M8 (item 10).





3. Fasten the Table Paw (item 13) onto the subassembly made in a previous step by using Wood screw (item 11). Before using Wood screws, drill the proper pilot holes (by following 2D documentation).

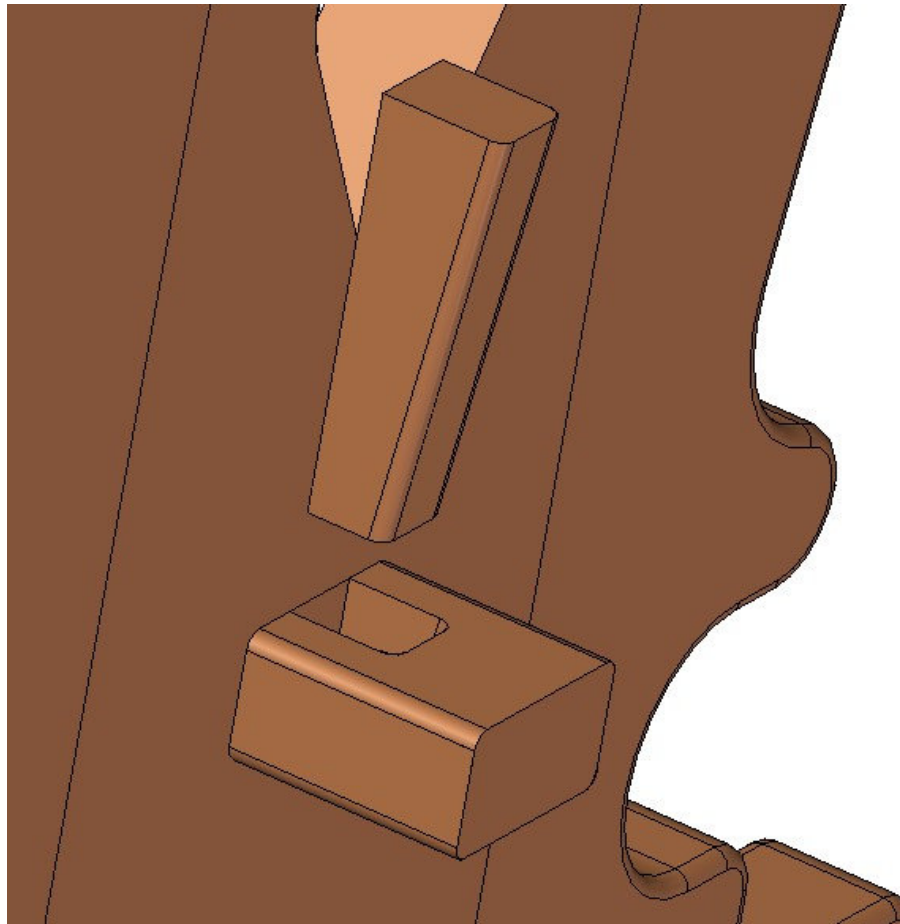


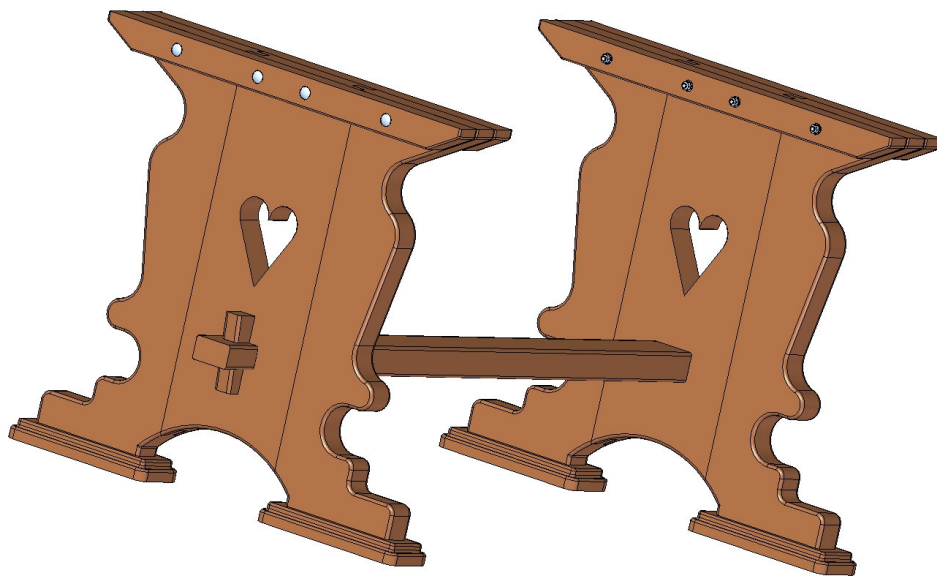
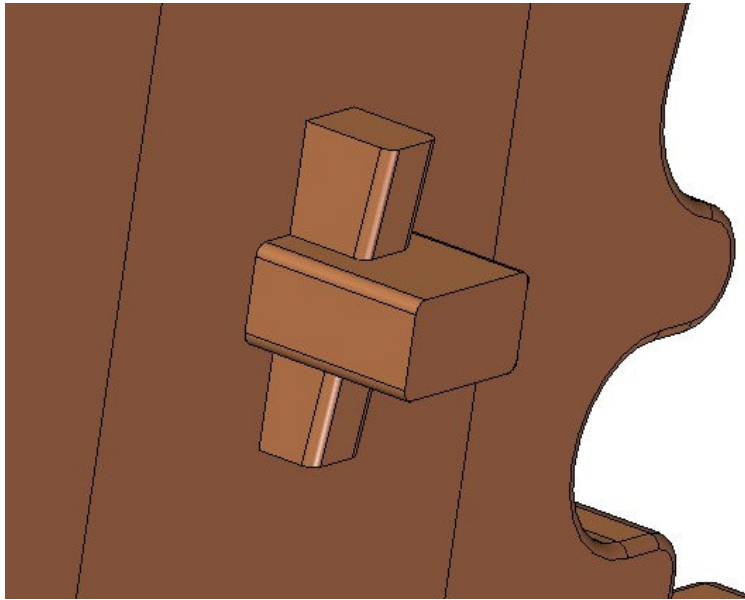


4. Form two of these subassemblies.

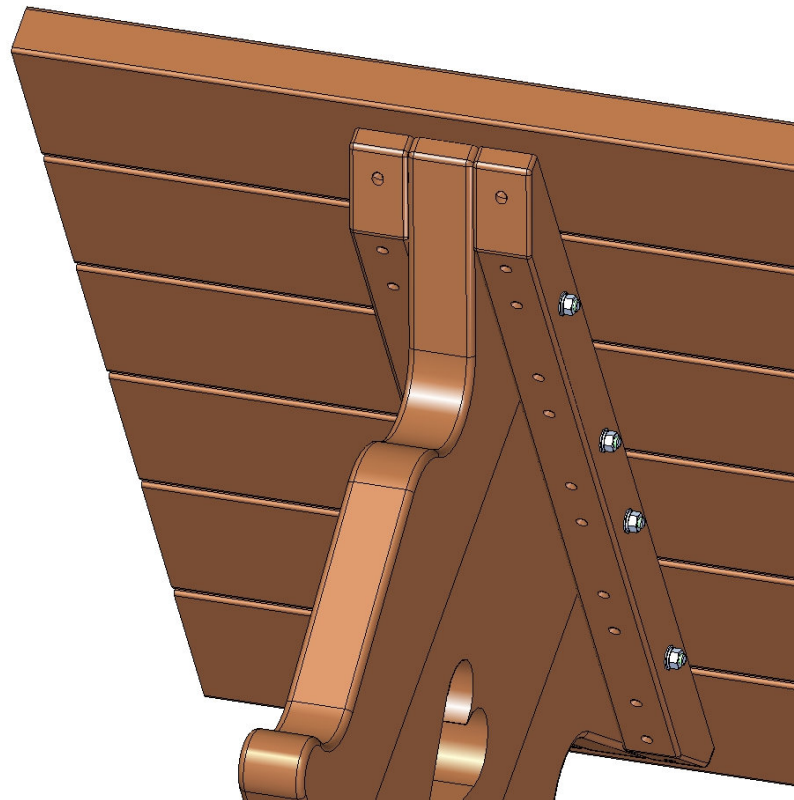
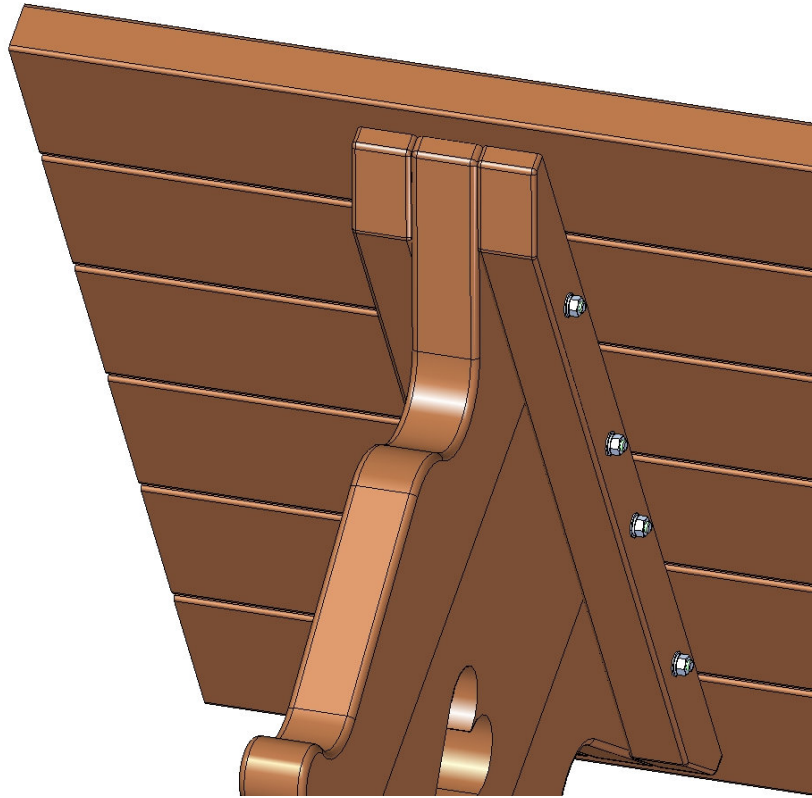


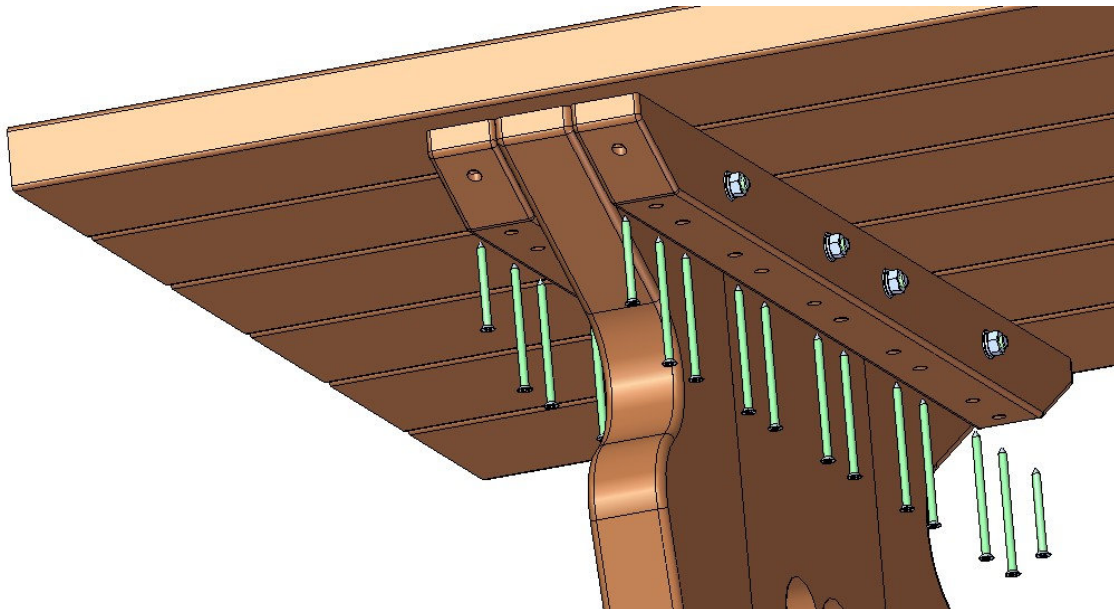
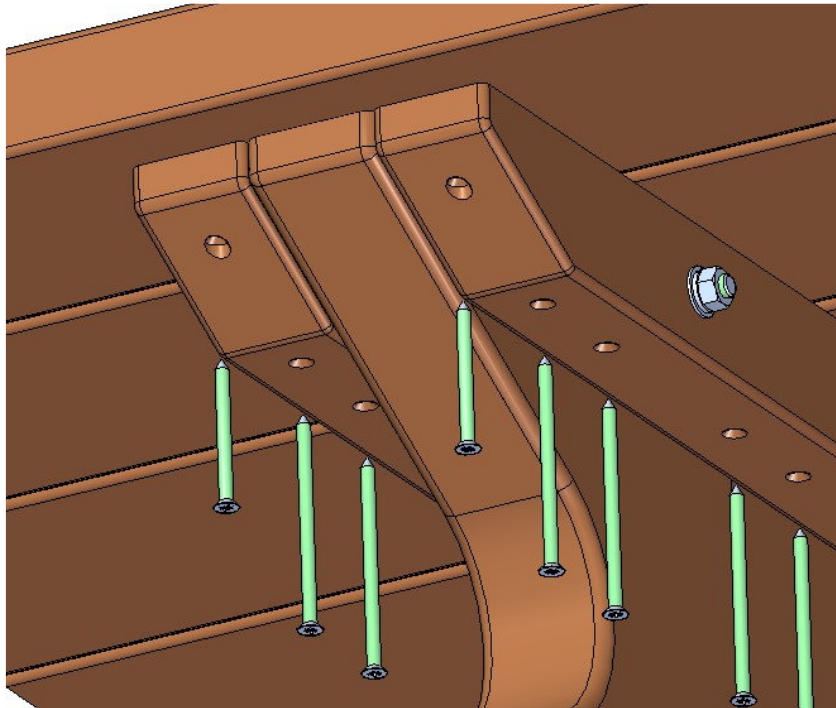
5. Join together the two subassemblies made in a previous step using Table horizontal (item 5) and Wedge (item 6).

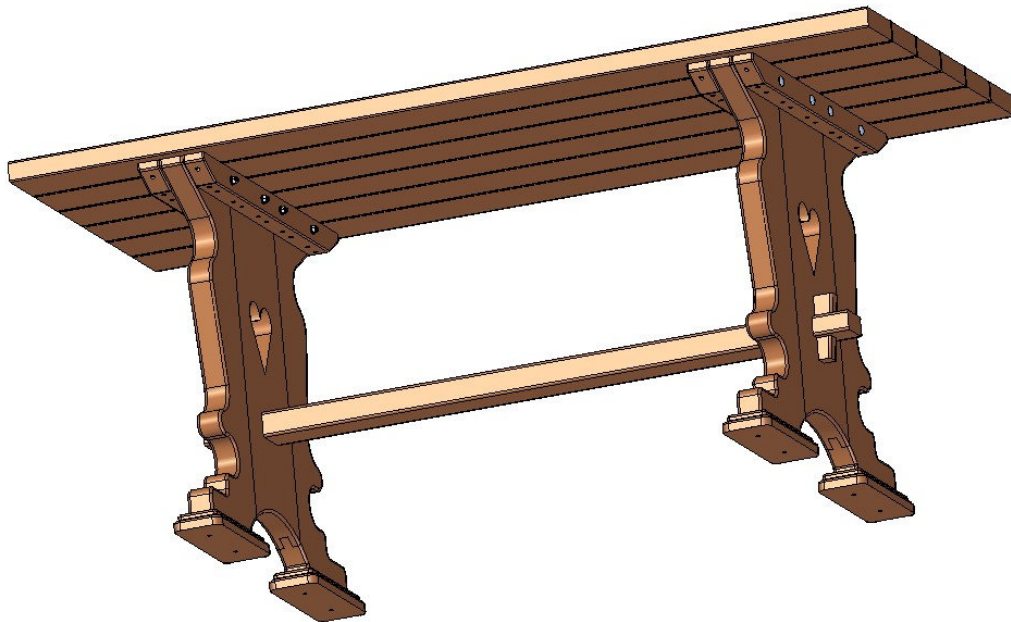
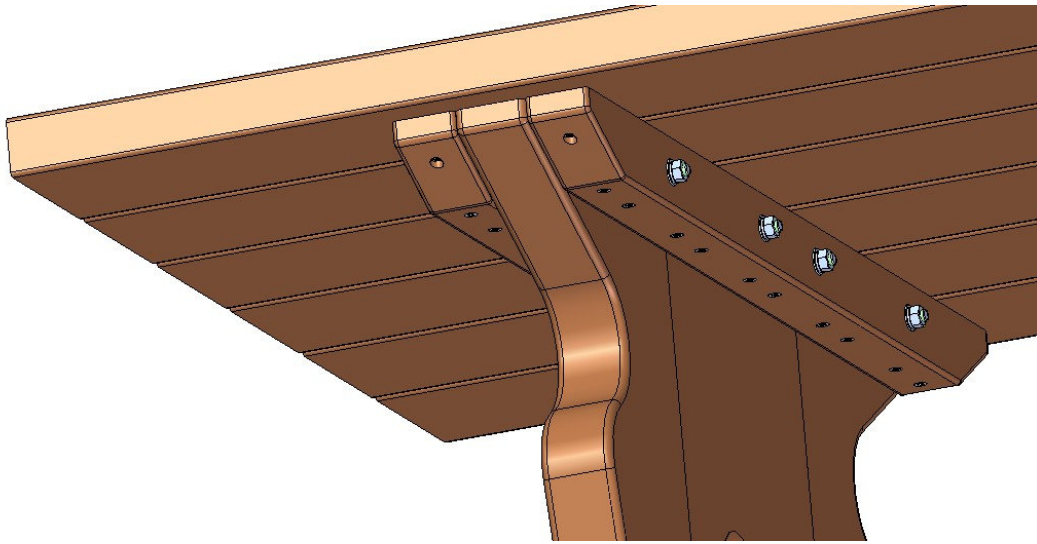




6. Fasten the Table Plank (item 1) onto the subassembly made in a previous step using Wood screws (item 11 and 12). Before using Wood screws, drill the proper pilot holes (by following 2D documentation).

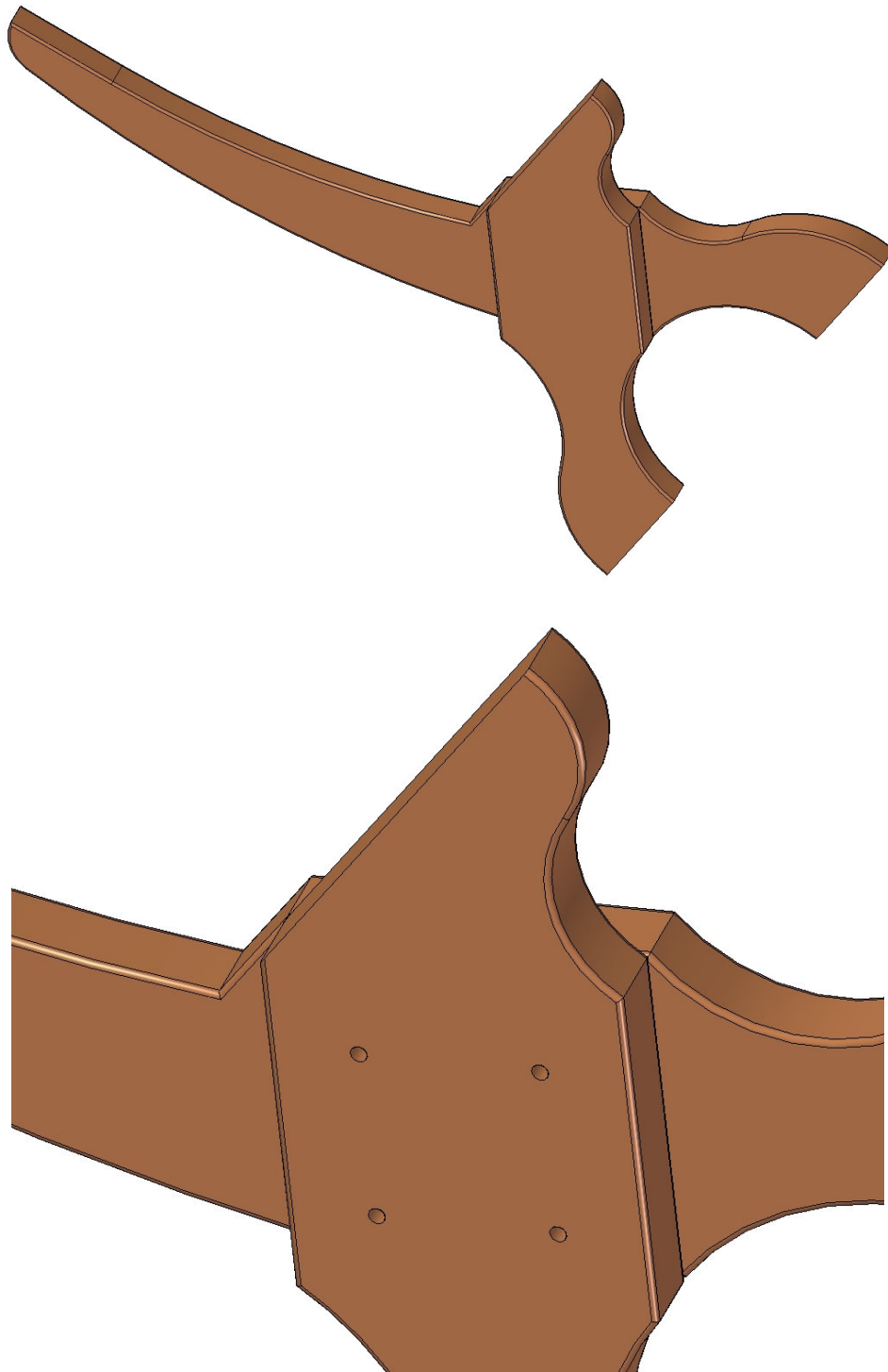


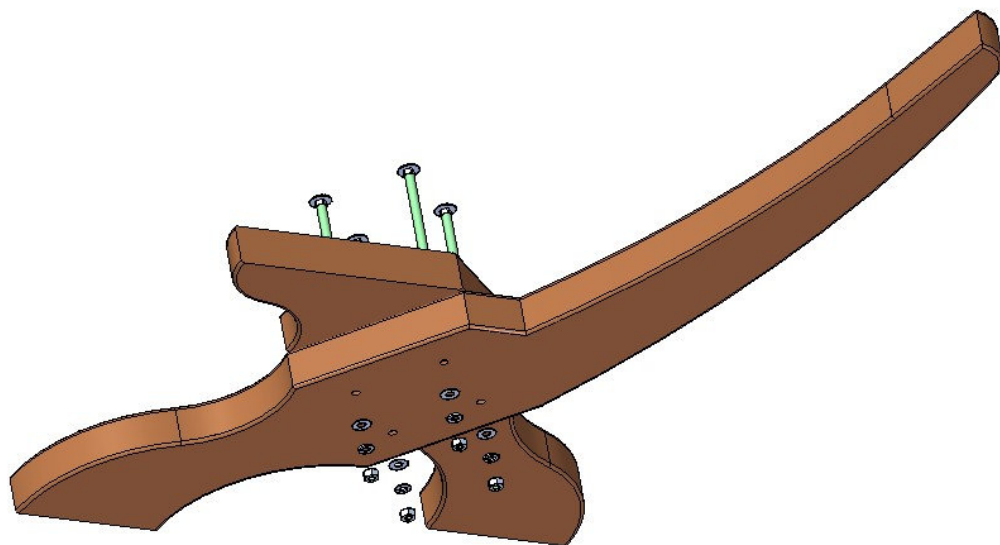
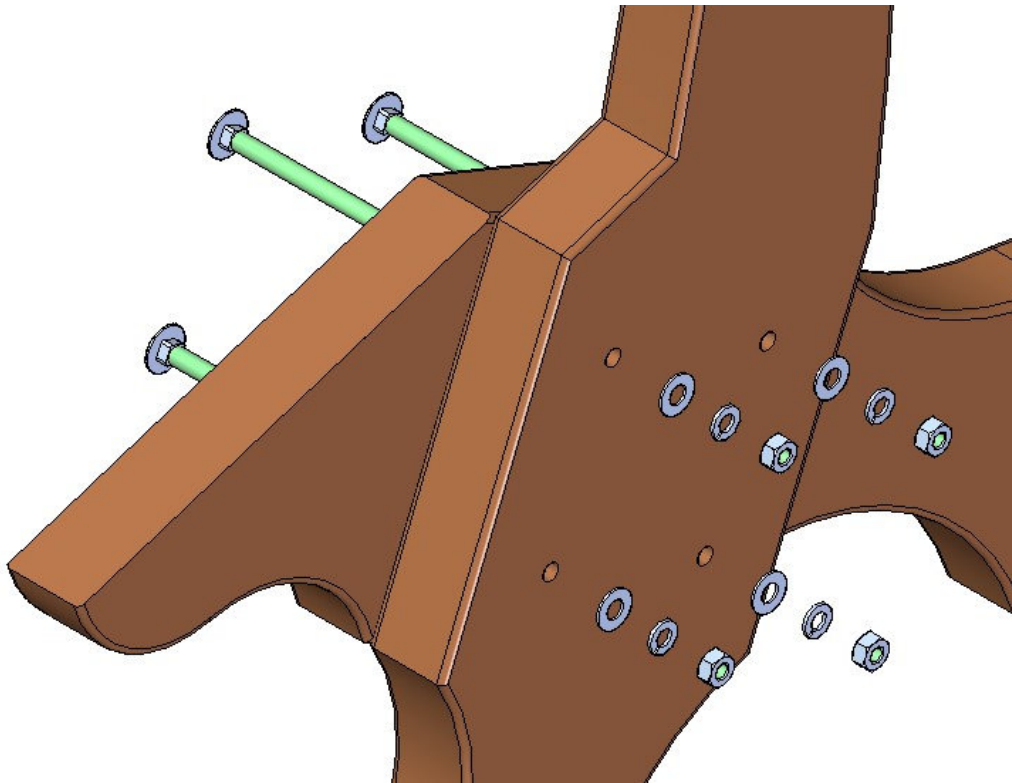


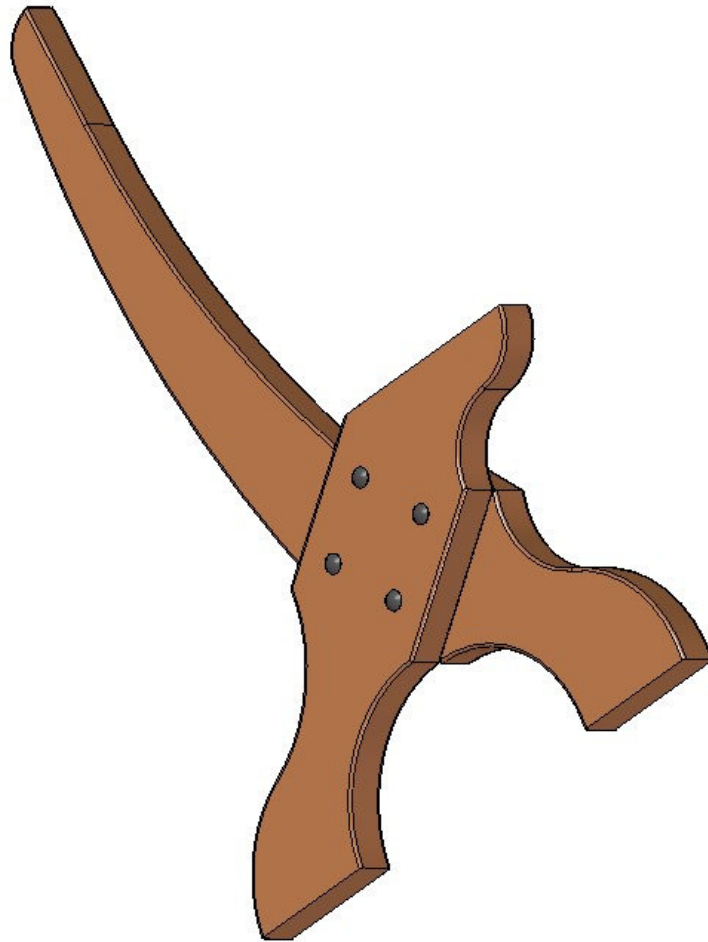


Chair And Bench Assemblage Instruction

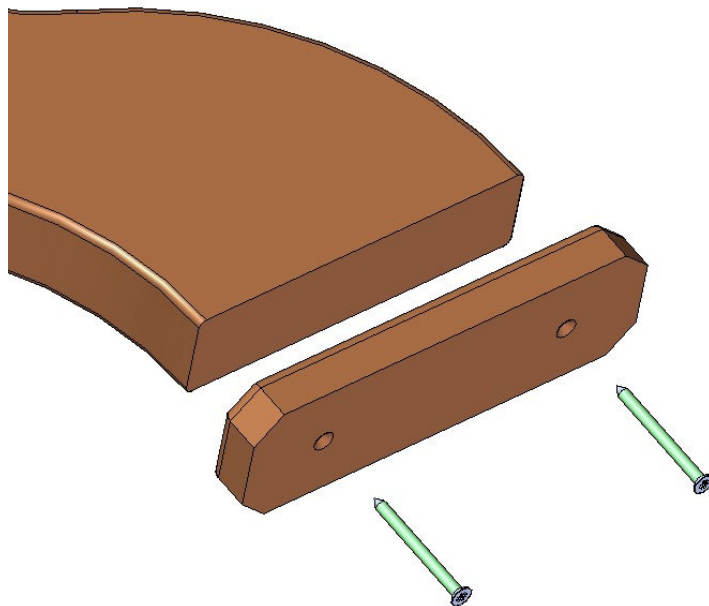
1. Carefully place the Big Leg (item 1) and Leg Small (item 2) in proper position, clutch them in clamp and then drill the holes D8,5mm by following 2D documentation. Join these two items together using Washer 8 (item 3), Lock Washer A8 (item 4), Hexagon Nut M8 (item 5) and Bolt M8 x 90mm (item 6).

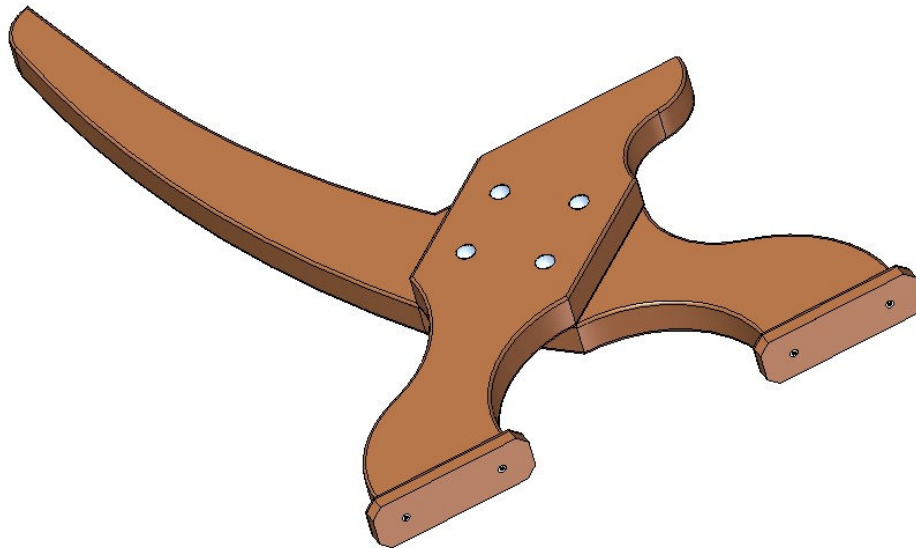
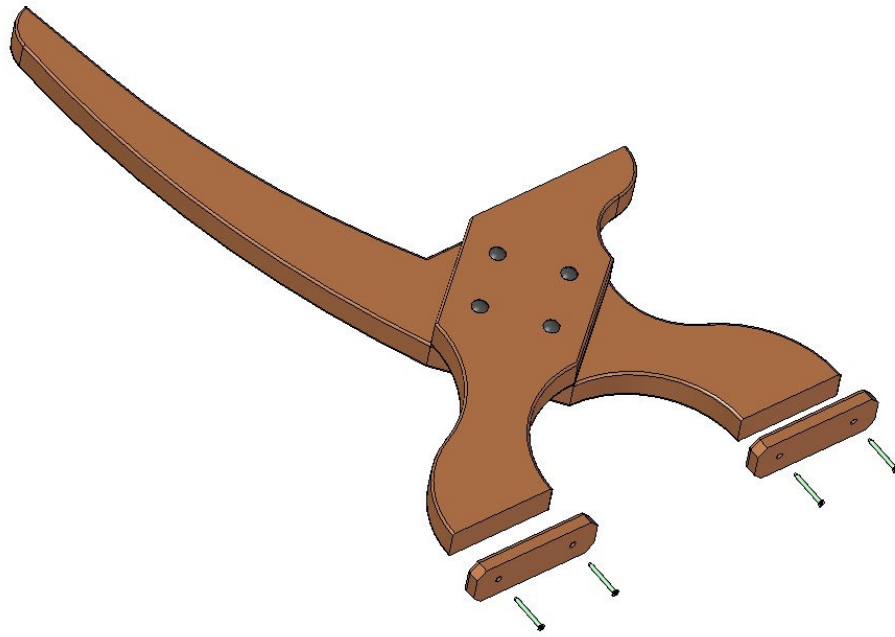




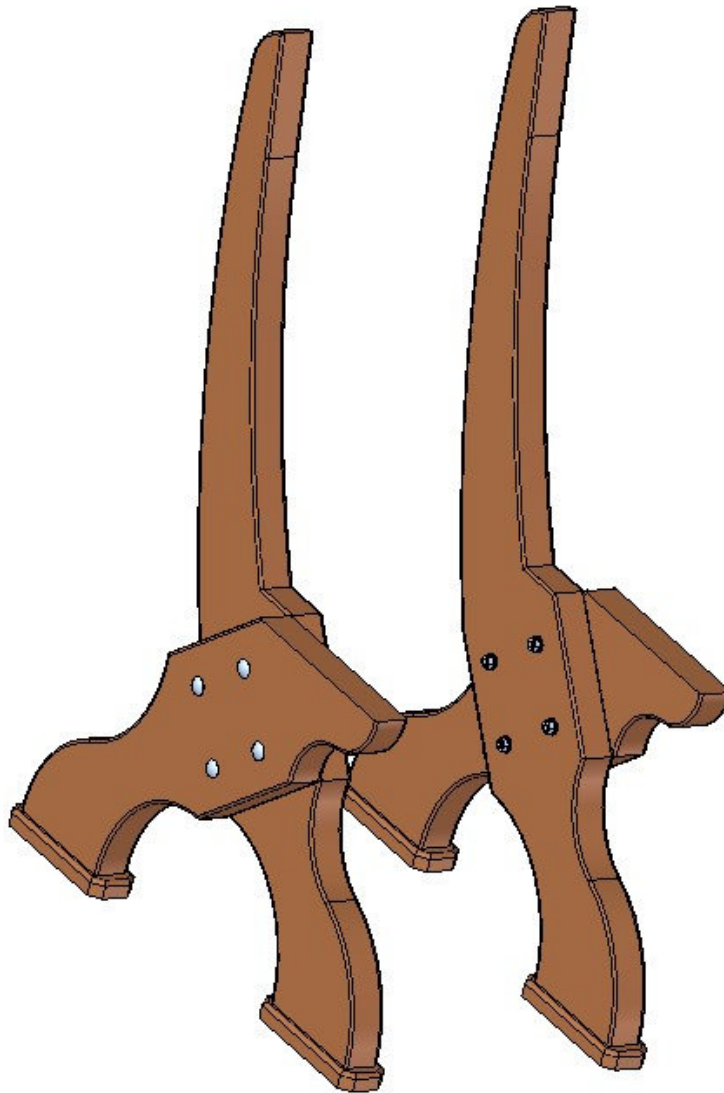


2. Fasten the Paw (items 12) to the subassembly made in previous step with Wood screws (item 11). Before using Wood screws, drill the proper pilot holes (by following 2D documentation).

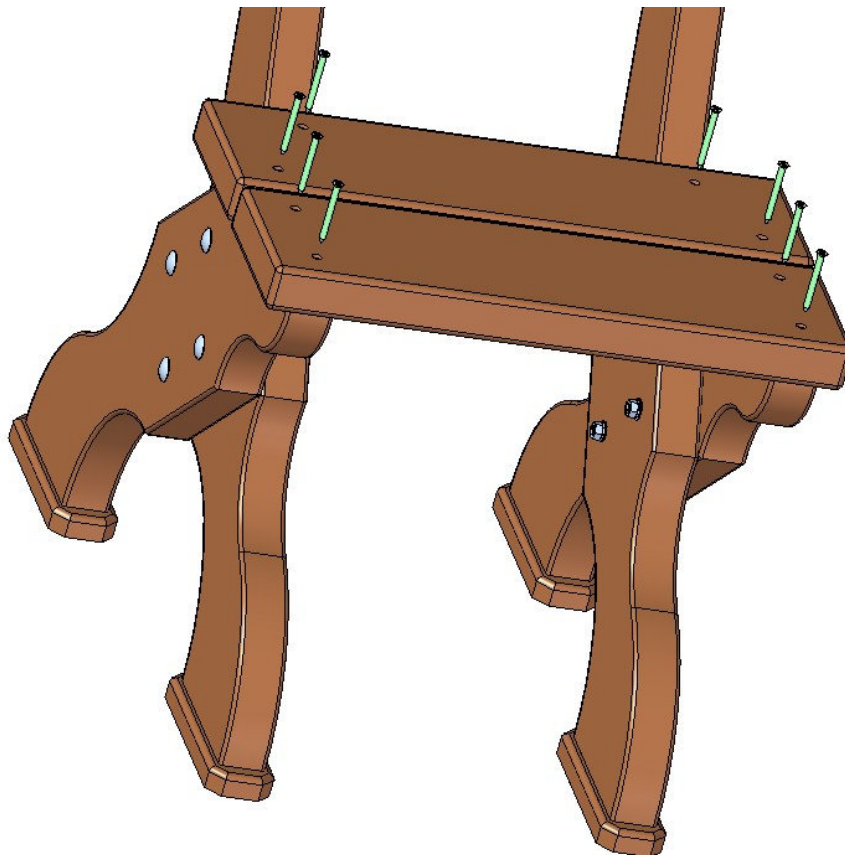
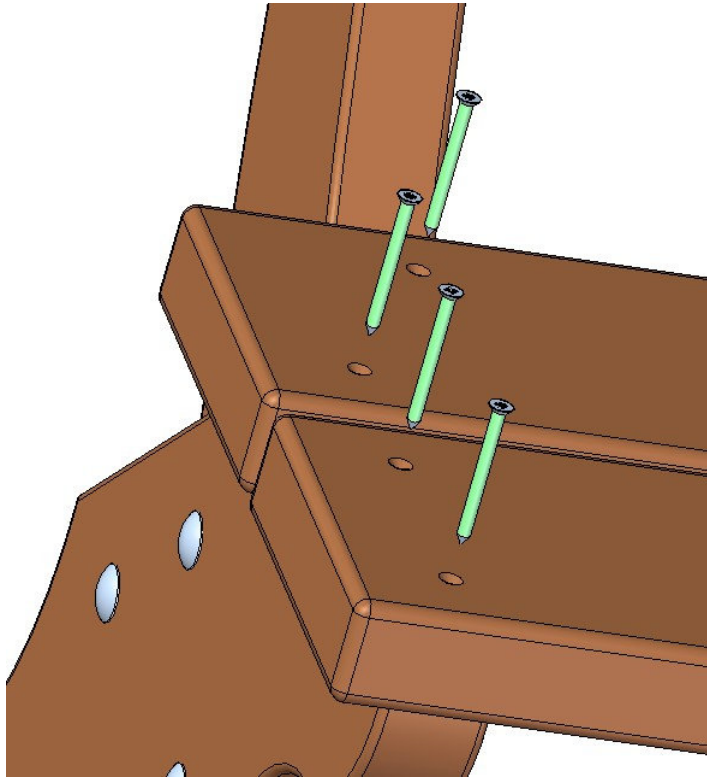


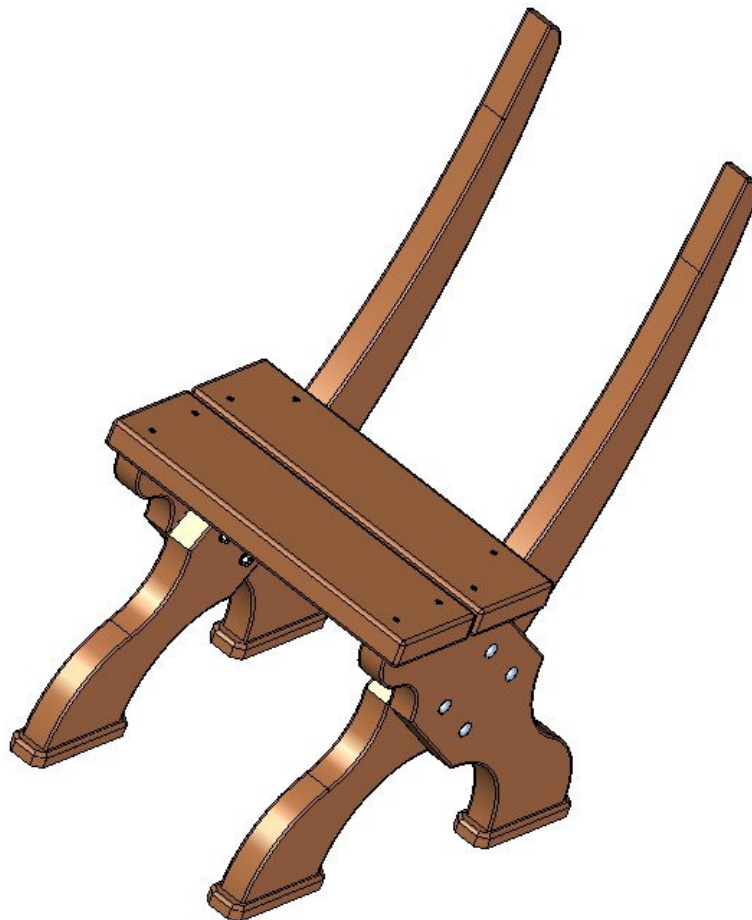
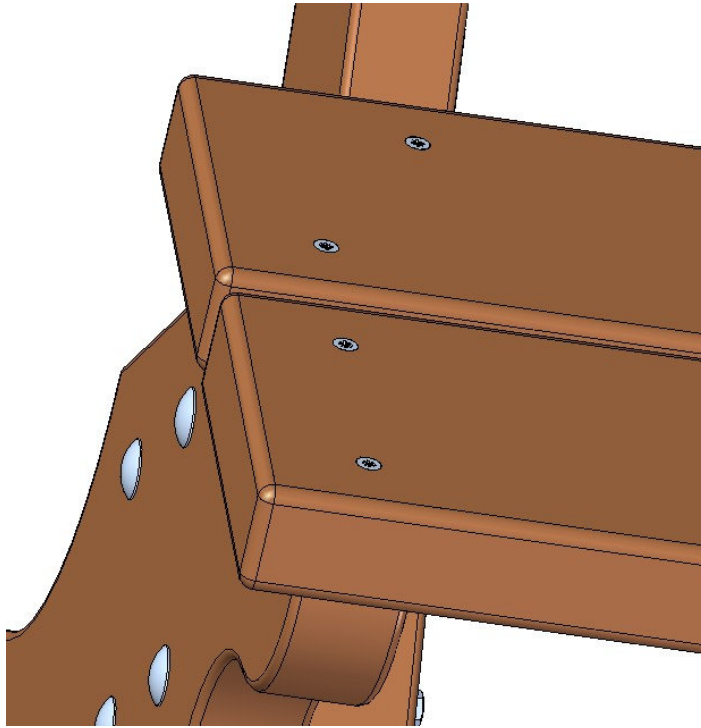


3. Form the two of these subassemblies.

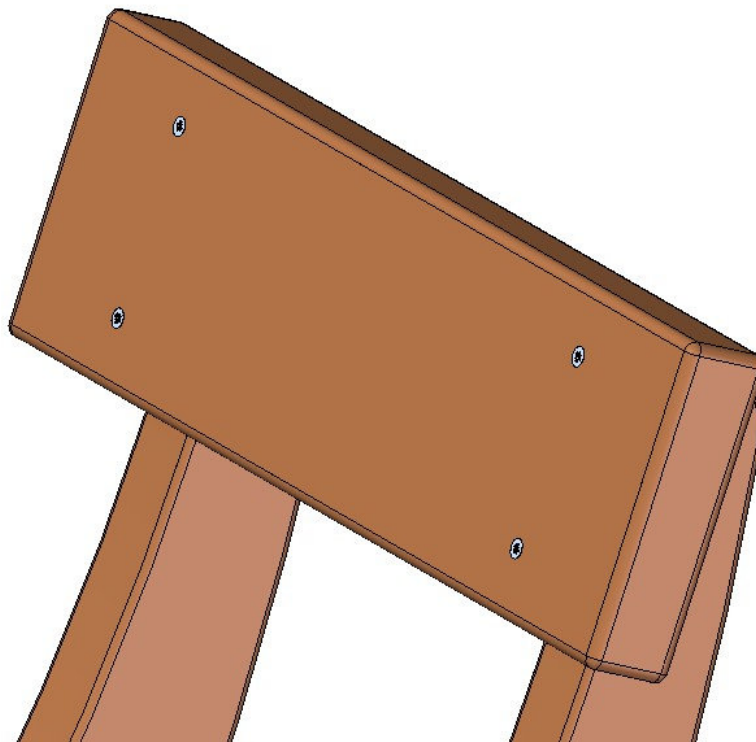
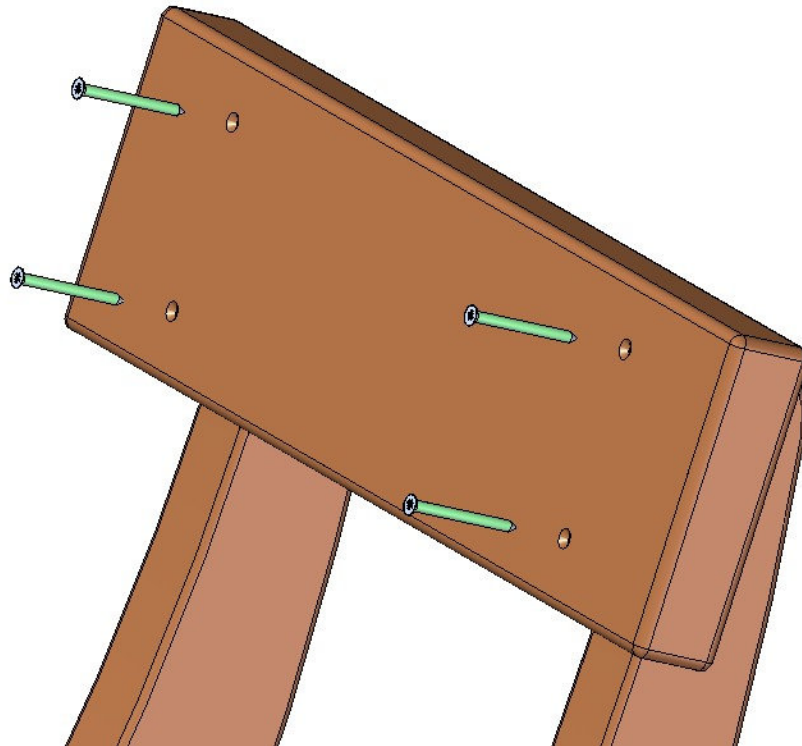


4. Fasten the Chair Seat Plank 2 (item 7) and Chair Seat Plank 1 (item 8) to the assembly made in previous step with Wood screws (item 11) by the given measurements. Before using Wood screws, drill the proper pilot holes (by following 2D documentation).

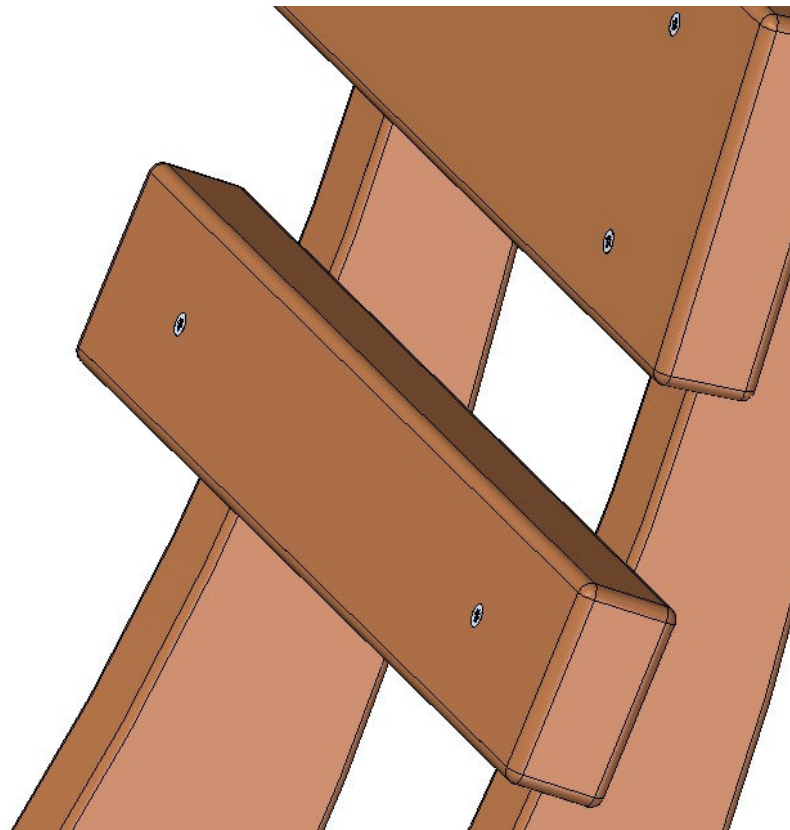
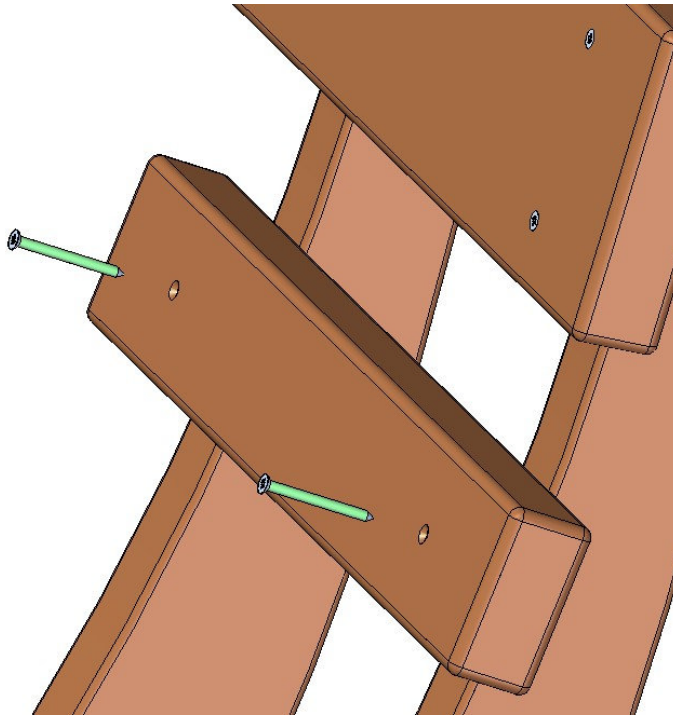




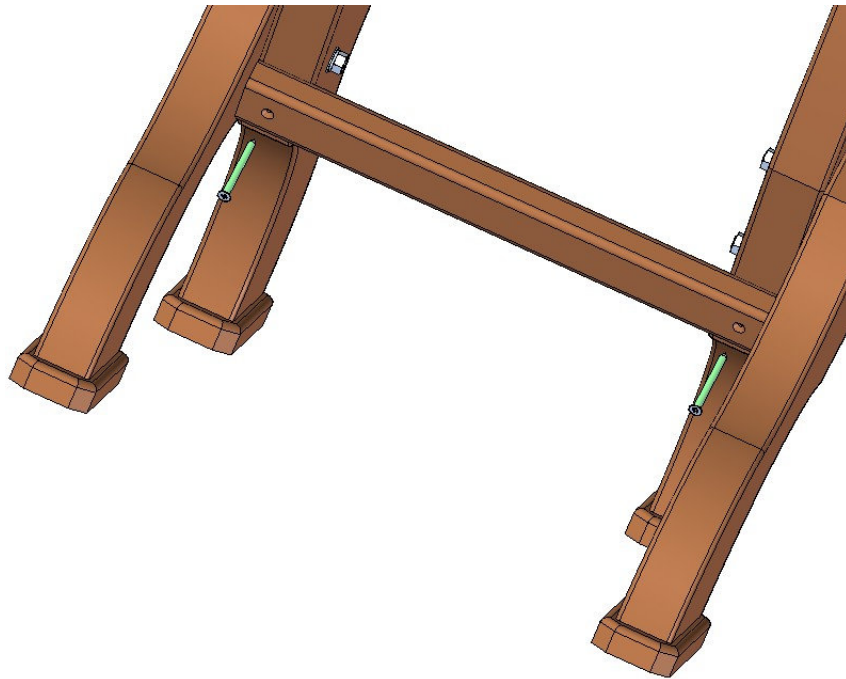
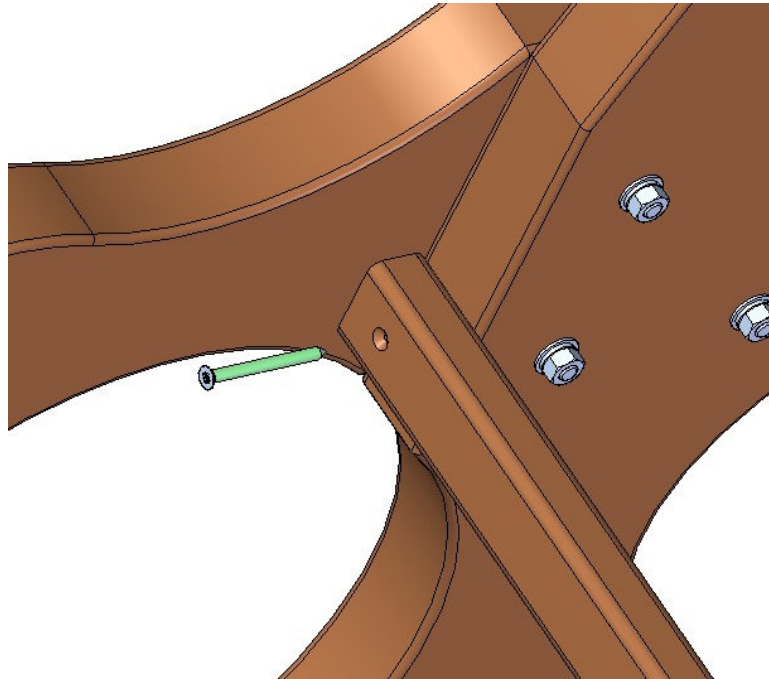
5. Fasten the Chair Back Plank (item 9) to the assembly made in previous step with Wood screws (item 11) by the given measurements. Before using Wood screws, drill the proper pilot holes (by following 2D documentation).

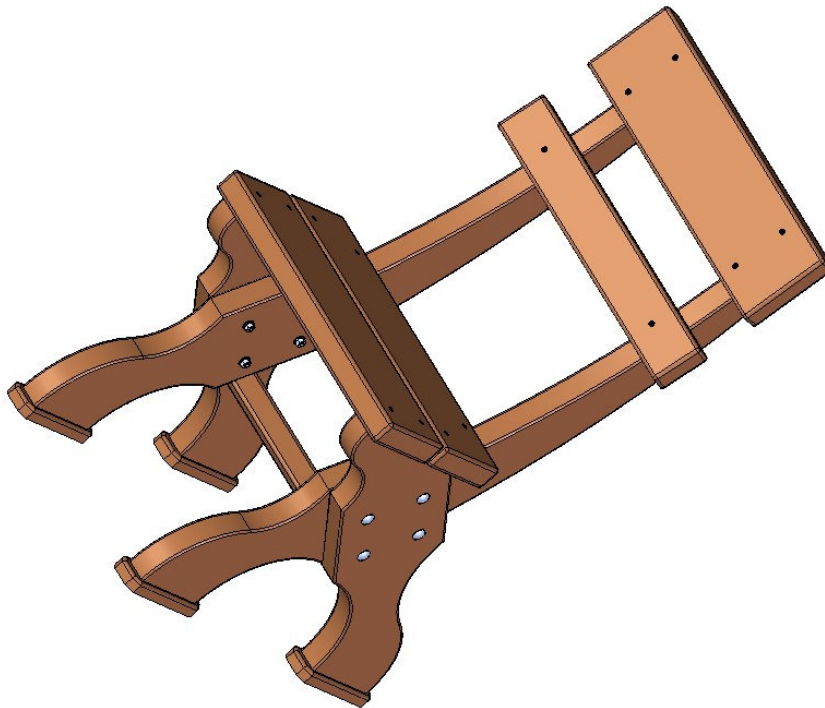
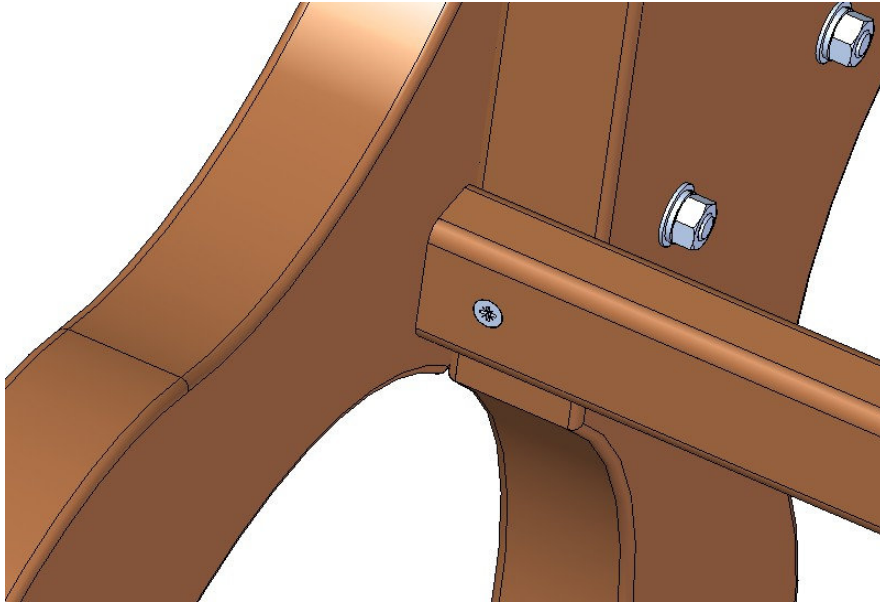


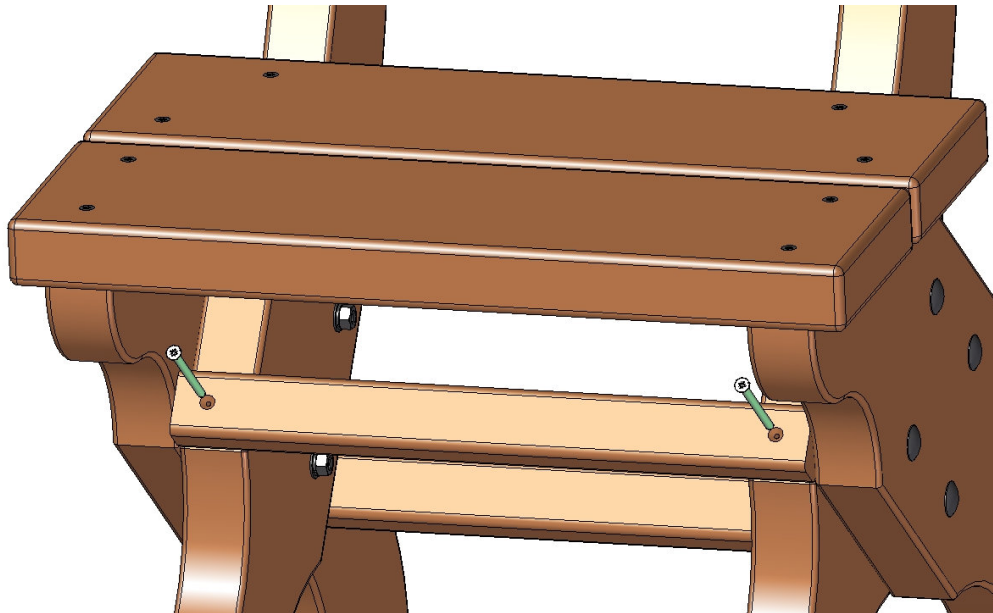
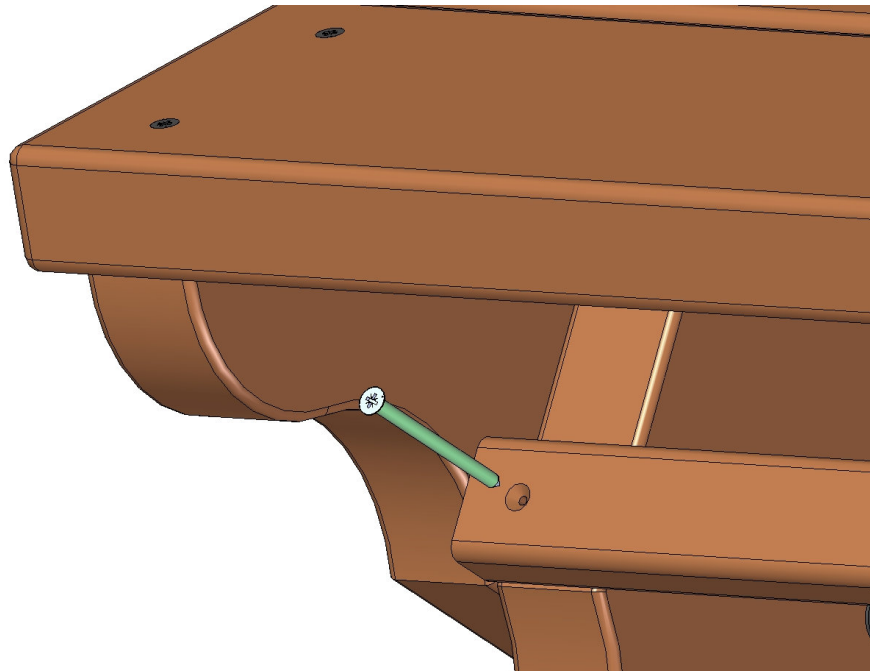
6. Fasten the Chair Back Plank Small (item 10) to the assembly made in previous step with Wood screws (item 11). Before using Wood screws, drill the proper pilot holes (by following 2D documentation).

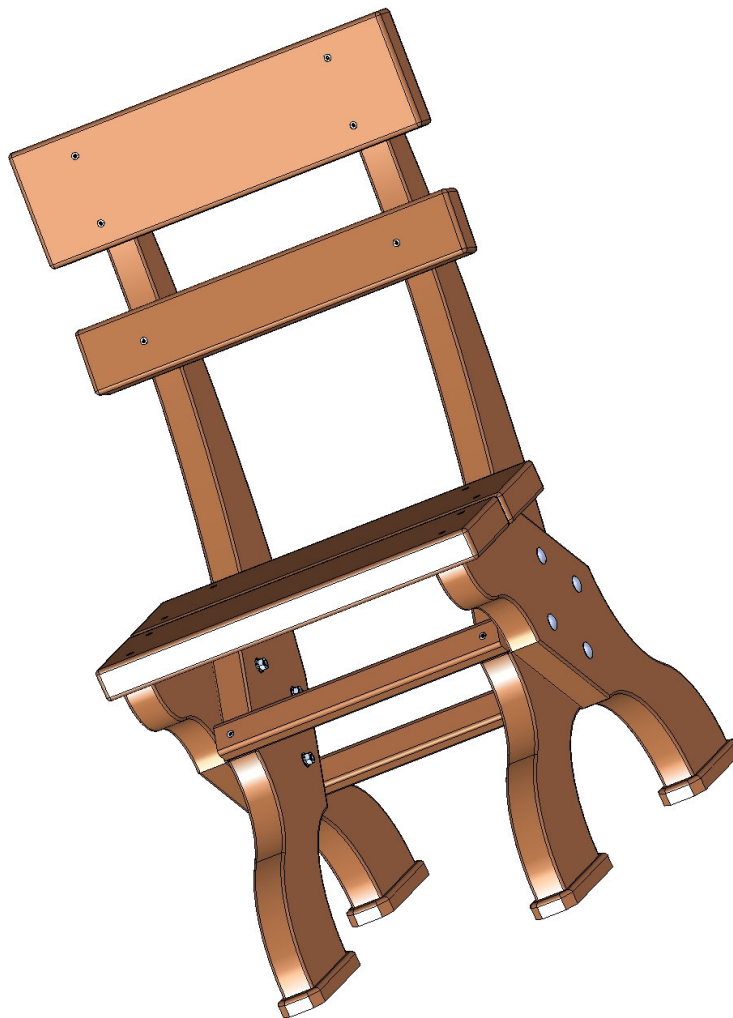
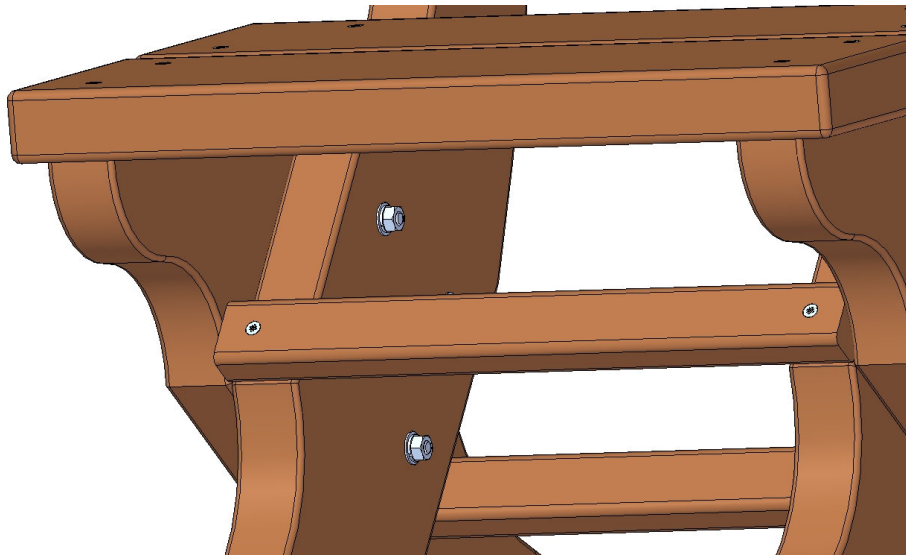


7. Fasten the Chair Horizontal (item 13) to the assembly made in previous step with Wood screws (item 11). Before using Wood screws, drill the proper pilot holes (by following 2D documentation).









Follow exactly the same instructions to assemble the Bench.